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THE VINYL **ENGINE**®

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Service Manual

Direct Drive Automatic Turntable System

SL-5

[E], [EK], [XL], [EG], [EB],
[EF], [XA], [EH], [Ei], [EC]



Areas

- * [E] is available in Switzerland and Scandinavia.
- * [EK] is available in United Kingdom.
- * [XL] is available in Australia.
- * [EG] is available in F.R. Germany.
- * [EB] is available in Belgium.
- * [EF] is available in France.
- * [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- * [EH] is available in Holland.
- * [Ei] is available in Italy.
- * [EC] is available in Czechoslovakia.

English

Specifications

Specifications are subject to change without notice for further improvement.
Weight and dimensions shown are approximate.

■ General

Power supply: 220V, 50/60Hz
Power consumption: 10 W
Dimensions: 31.5 × 8.8 × 31.5 cm
 (W×H×D) (12-1/2" × 3-1/2" × 12-1/2")
 31.5 × 39 × 31.5 cm
 (12-1/2" × 15-23/64" × 12-1/2")
 (Maximum height when top
 (dust cover) is open.)
Weight: 4.4 kg (9.7 lb.)

■ Turntable section

Type: Direct drive
 Automatic turntable
 Auto start/Auto lead-in
 Auto return
 Auto stop
 Repeat play
 Auto speed select
 Manual speed selection possible
 Auto size select
 Record presence detection
Drive method: Direct drive
Motor: Brushless DC motor
Drive control method: F-G servo control
Turntable platter: Aluminum die-cast
 Diameter 30 cm (12")

Turntable speeds: 33-1/3 rpm and 45 rpm
 Auto speed select
 (Manual selection possible)
Wow and flutter: 0.012% WRMS*
 0.025% WRMS (JIS C5521)
 ±0.035% peak
 (IEC 98A Weighted)
 Measured by obtaining signal from built-in frequency
 generator of motor assembly.
Rumble: -56 dB (IEC 98A Unweighted)
 -78 dB (IEC 98A Weighted)

■ Tonearm section

Type: Dynamic balanced type
 Linear tracking tonearm
 4-pivot gimbal suspension
Effective length: 10.5 cm (4-1/8")
Tracking error angle: Within ±0.1°
Effective mass: 9 g (including cartridge)
Resonance frequency: 12 Hz
Tonearm drive motor: DC motor
Phono cable capacitance: 150 pF

■ Cartridge section

Type: Moving magnet stereo cartridge
Magnetic circuit: All laminated core

Technics

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

Frequency response:	10 Hz ~ 30 kHz 20 Hz ~ 10 kHz ± 1 dB	Compliance (dynamic):	12×10^{-6} cm/dyne at 100 Hz
Output voltage:	2.5 mV at 1 kHz, 5 cm/s. zero to peak lateral velocity (7 mV at 1 kHz, 10 cm/s. zero to peak 45° velocity [DIN 45 500])	Stylus pressure range:	1.25 ± 0.25 g (12.5 ± 2.5 mN)
Channel separation:	22 dB at 1 kHz	Weight:	6.0 g (cartridge only)
Channel balance:	Within 2 dB at 1 kHz	Replacement stylus:	EPS-24CS
Recommended load impedance:	47 k Ω ~ 100 k Ω	* The product for destination [XA] is equipped with voltage selector.	
		* Power Supply: 240 V, 50/60 Hz For United Kingdom and Australia ([EK] and [XL] areas)	

Deutsch

TECHNISCHE DATEN

Änderungen der technischen Daten vorbehalten.
Die angegebenen Gewichts- und Abmessungsdaten sind circa Werte.

■ Allgemeine Daten

Stromversorgung:	220 V, 50/60 Hz Wechselstrom
Leistungsaufnahme:	10 W
Abmessungen: (B×H×T)	31,5×8,8×31,5 cm 31,5×39×31,5 cm (Maximale Höhe bei vollständig geöffnetem Gehäuseoberteil.)
Gewicht:	4,4 kg

■ Plattenspieler

Typ:	Direktantriebener Automatischer Plattenspieler Auto-Start/Auto-Zuführung Rückführautomatik Stop-Automatik Wiederhol-Betrieb Automatische Drehzahlwahl Manuelle Drehzahlwahl möglich Automatische Plattengrößewahl Plattenpräsenz-Registrierung
Antrieb:	Direktantrieb
Motor:	Kollektorloser Gleichstrommotor
Antriebsregel-Methode:	FG-Servo-Steuerung
Plattenteller:	Aluminium-Druckguß Durchmesser 30 cm
Plattenteller-Drehzahlen:	33-1/3 und 45 U/min Automatische Drehzahlwahl (manuelle Wahl möglich)
Gleichlaufschwankungen:	0,012% WRMS* 0,025% WRMS (JIS C5521) $\pm 0,035\%$ Spitze (IEC 98A bewertet)

*Gemessen anhand von Signalen vom eingebauten Frequenzgenerator des Motorbauteils.

Rumpel-Fremdspannungsabstand:	-56 dB (IEC 98A unbewertet)
Rumpel-Geräuschspannungsabstand:	-78 dB (IEC 98A bewertet)

■ Tonarm

Typ:	Dynamisch ausbalancierter Tangential-Tonarm mit Kardan- aufhängung mit 4-Punkt- Drehlager
Effektive Länge:	105 mm
Spurfehlwinkel:	Innerhalb $\pm 0,1^\circ$
Effektive Masse:	9 g (einschließlich Tonabnehmer)
Resonanzfrequenz:	12 Hz
Tonarm-Antriebsmotor:	Gleichstrommotor

■ Tonabnehmer

Typ:	Stereo-Magnet-Tonabnehmer mit Einpunkt-Aufhängungssystem
Magnetkreis:	Ganzlamellenkern
Frequenzgang:	10 Hz bis 30 kHz 20 Hz bis 10 kHz ± 1 dB
Ausgangsspannung:	2,5 mV bei 1 kHz 5 cm/s. Null-zu-Spitze, lateral [7 mV bei 1 kHz 10 cm/s. Null- zu-Spitze, 45° (DIN 45 500)]
Kanaltrennung:	22 dB bei 1 kHz
Kanalabweichung:	Innerhalb 2 dB bei 1 kHz
Empfohlene Endimpedanz:	47 k Ω ~ 100 k Ω
Nachgiebigkeit (dynamisch):	12×10^{-6} cm/dyn bei 100 Hz
Auflagekraft-Einstellbereich:	$1,25 \pm 0,25$ g ($12,5 \pm 2,5$ mN)
Gewicht:	6,0 g (nur Tonabnehmer)
Ersatznadel:	EPS-24CS

CARACTERISTIQUES

Les spécifications sont susceptibles d'être modifiées sans préavis.
Le poids et les dimensions donnés sont approximatifs.

■ Généralités

Alimentation:	Alternatif 220 V, 50/60 Hz
Consommation:	10 W
Dimensions: (L×H×P)	31,5 × 8,8 × 31,5 cm 31,5 × 39 × 31,5 cm (Hauteur maximum lorsque le dessus (couvercle protège-poussière) est ouvert.)
Poids:	4,4 kg

■ Platine de lecture

Type:	Entraînement direct Platine automatique Départ automatique/Entrée automatique Retour automatique Arrêt automatique Auditon répétée Sélection de vitesse automatique Sélection automatique du diamètre Sélection de vitesse manuelle possible Détection de la présence d'un disque
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Système d'entraînement:

Entraînement direct

Moteur:

Moteur C.C. sans balai

Système de commande d'entraînement:

Générateur de fréquences à servo-commande

Plateau de lecture:

Aluminium moulé sous pression
Diamètre 30 cm

Vitesses de la platine:

33-1/3 et 45 t/p.m.
Sélecteur de vitesse automatique
(Sélection manuelle possible)

Pleurage et scintillement:

0,012% de valeur efficace*
0,025% de valeur efficace
(JIS C5521)
±0,035% de crête
(IEC 98A Pondéré)

* Mesuré par l'obtention d'un signal provenant du générateur de fréquences incorporé de l'ensemble du moteur.

Ronflement: -56 dB (IEC 98A Non pondéré)
-78 dB (IEC 98A Pondéré)

■ Bras de lecture

Type:	Bras de lecture d'alignement linéaire de type à équilibre dynamique avec suspension à la cardan à 4 pivots
Longueur effective:	105 mm
Angle d'erreur de piste:	En deçà de ±0,1°
Masse réelle:	9 g (y compris la cellule pick-up)
Fréquence de résonance:	12 Hz
Moteur d'entraînement du bras de lecture:	Moteur C.C.

■ Cellule pick-up

Type:	Cellule pick-up stéréo à aimant mobile
Circuit magnétique:	Noyau entièrement feuilleté
Réponse en fréquence:	10 Hz à 30 kHz 20 Hz à 10 kHz ±1 dB
Tension de sortie:	2,5 mV à 1 kHz; 5 cm/s. zéro à vitesse latérale de crête (7 mV à 1 kHz; 10 cm/s., zéro à vitesse 45° de crête [DIN 45 000])
Séparation des canaux:	22 dB à 1 kHz
Equilibrage des canaux:	En deçà de 2 dB à 1 kHz
Impédance de charge recommandée:	47 kΩ~100 kΩ
Elasticité (dynamique):	12 × 10 ⁻⁶ cm/dyne à 100 Hz
Plage de la force verticale d'appui:	1,25 ±0,25 g (12,5 ±2,5 mN)
Poids:	6,0 g (cellule seule)
Remplacement de la pointe de lecture:	EPS-24CS

ESPECIFICACIONES

Las especificaciones quedan sujetas a cambios sin aviso previo.
Los peso y las dimensiones indicados son aproximados.

■ En general

Alimentación de corriente:	220 V, 50/60 Hz
Consumo de corriente:	10 W
Dimensiones: (Ancho×Alto×Prof.)	31,5×8,8×31,5 cm 31,5×39×31,5 cm (Altura máxima cuando la parte de arriba (tape contra el polvo) está abierta.)
Peso:	4,4 kg

■ Sección del plato giratorio

Tipo:	Accionamiento directo Plato giratorio automático Arranque automático/ Comienzo automático Retorno automático Parada automática Ejecución repetida Selección automática de la velocidad
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Es posible seleccionar la velocidad a mano
Selección automática del tamaño
Detección de presencia de disco

Método de accionamiento:

Accionamiento directo

Motor:

Motor de corriente continua sin escobillas

Método de control de accionamiento:

Servocontrol por generador de frecuencias

Platillo del plato giratorio:

Aluminio fundido
30 cm de diámetro

Velocidades del plato giratorio:

33-1/3 y 45 rpm
Selección automática de la velocidad
(También posibilidad de seleccionar a mano)

Ululaciones y trémolo: 0,012% WRMS*
0,025% WRMS (JIS C5521)
±0,035% cresta
(IEC 98A Ponderado)

*Medido obteniendo una señal proveniente del generador de frecuencias incorporado del conjunto del motor.

Ruido de rodadura: -56 dB (IEC 98A No ponderado)
-78 dB (IEC 98A Ponderado)

■ Sección del brazo sonoro

Tipo: Brazo sonoro de seguimiento lineal de tipo con equilibrio dinámico con suspensión cardánica de 4 pivotes

Longitud efectiva: 10,5 cm

Angulo de error de seguimiento: Inferior a ±0,1° aproxim.

Masa efectiva: 9 g (incluyendo el cartucho)

Frecuencia de resonancia: 12 Hz

Motor de accionamiento del brazo sonoro: Motor de corriente continua

■ Sección del cartucho

Tipo: Cartucho estereofónico de imán móvil

Circuito magnético: Núcleo totalmente laminado

Respuesta de frecuencia: 10 Hz a 30 kHz
20 Hz a 10 kHz ±1 dB

Voltaje de salida: 2,5 mV a 1 kHz
Velocidad lateral de cero a cresta de 5 cm/s
(7 mV a 1 kHz. Velocidad de 45° de cero a cresta de 10 cm/s [DIN 45 500])

Separación de canales: 22 dB a 1 kHz

Equilibrio de canales: Inferior a 2 dB a 1 kHz

Impedancia de carga recomendada: 47 kΩ~100 kΩ

Elasticidad (dinámica): 12 × 10⁻⁶ cm/dina a 100 Hz

Radio de presión de la aguja: 1,25 ±0,25 g (12,5 ±2,5 mN)

Peso: 6,0 g (cartucho solamente)

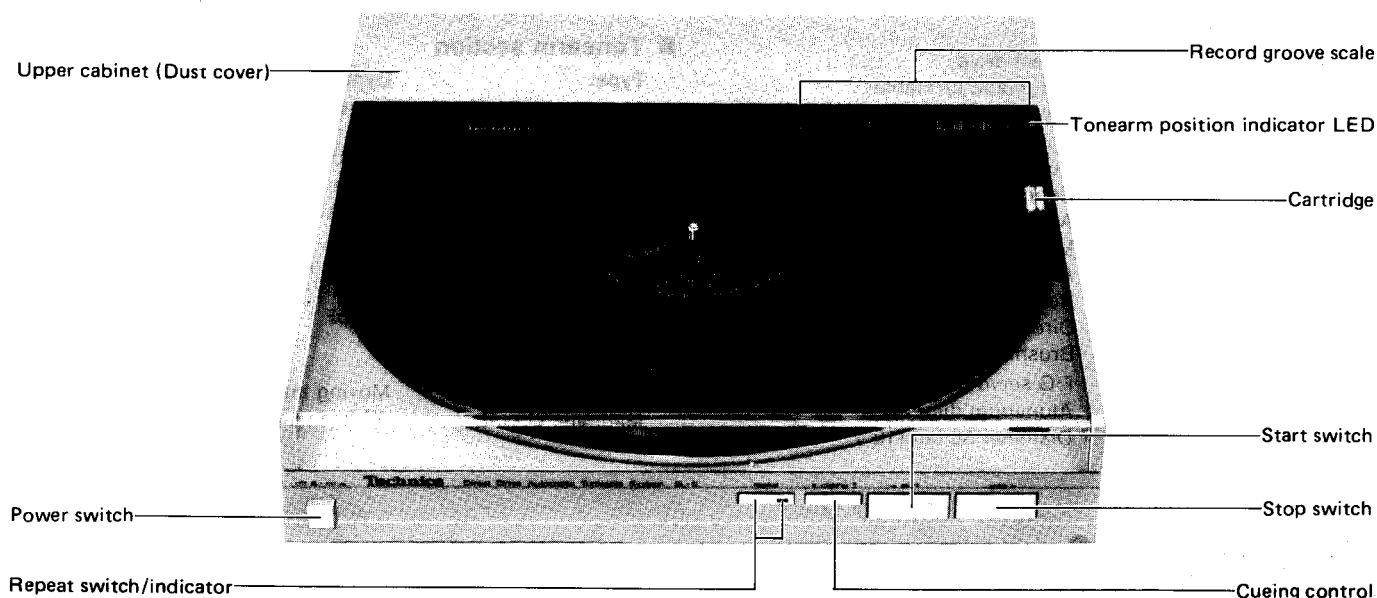
Aguja de recambio: EPS-24CS

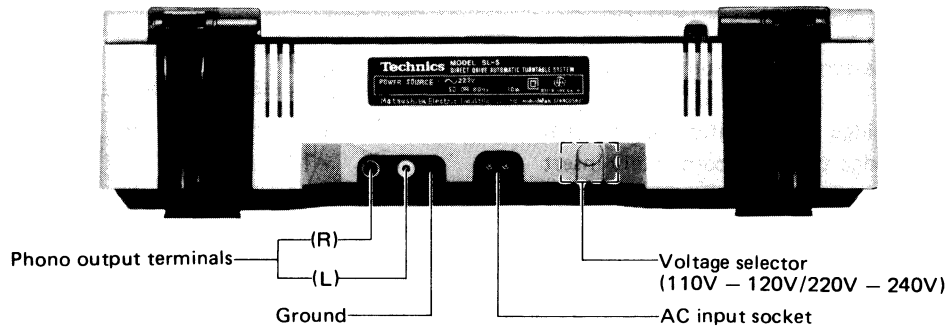
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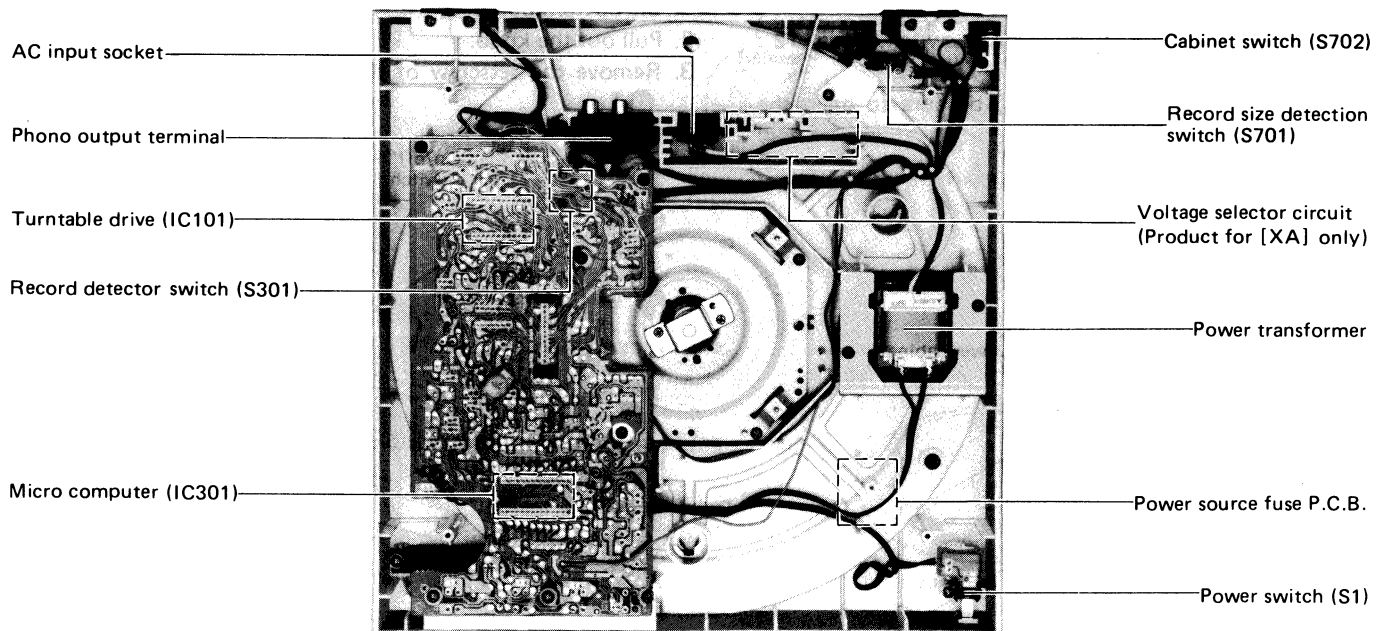
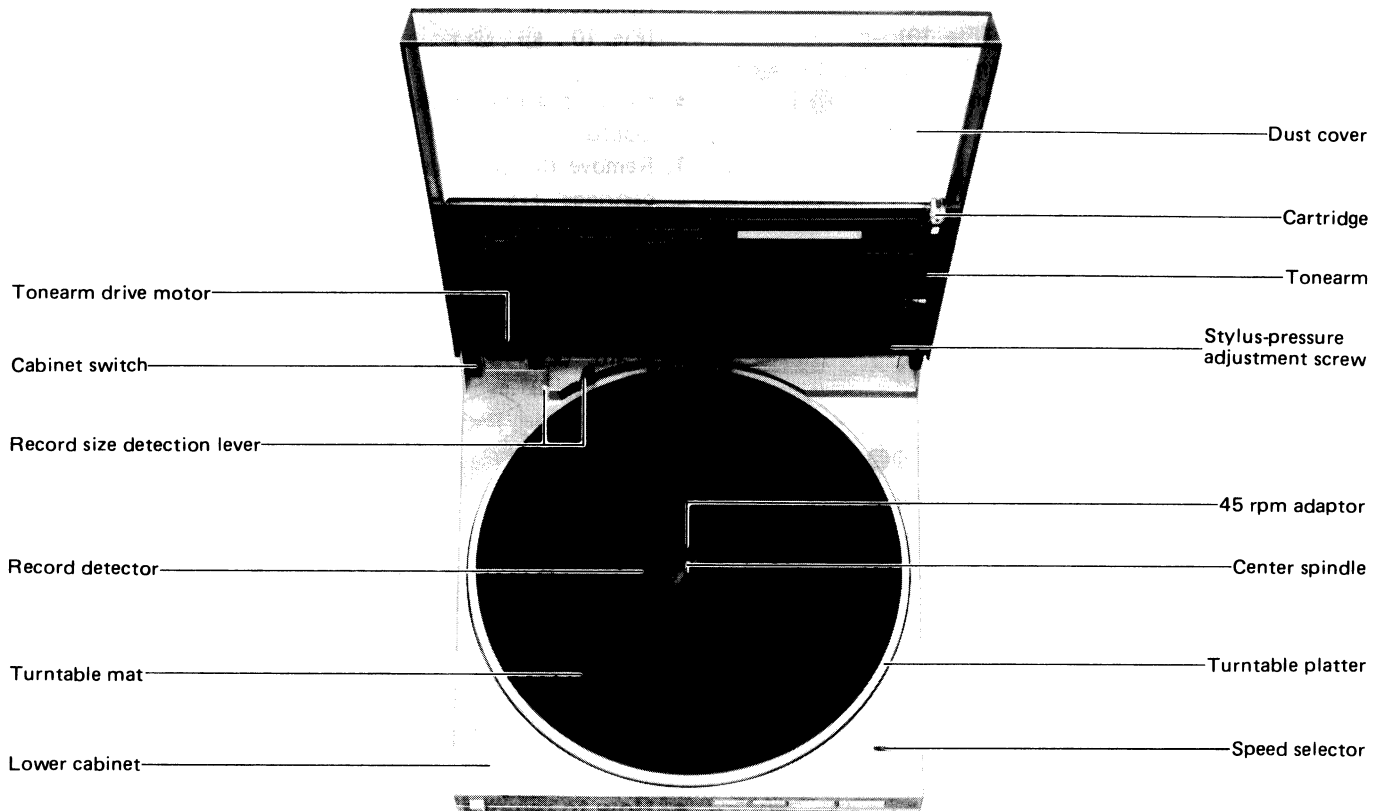
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■ LOCATION OF CONTROLS





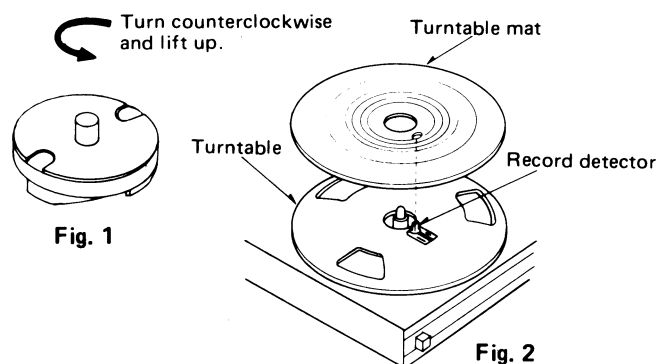
* The product for destination [XA] is equipped with voltage selector.



■ DISASSEMBLY INSTRUCTIONS

● How to remove the turntable

1. Open the upper cabinet.
2. Detach the 45 rpm adaptor as shown in Fig. 1.
3. Remove the turntable mat and lift up the turntable.
* The turntable is tight fitted onto the center spindle. When removing the turntable, take care not to give damage to the upper cabinet arm motor cover and tonearm cover.
4. When putting the turntable mat on the turntable, match the projection of the turntable (record detector) with the hold of the turntable mat. (See Fig. 2)



● How to remove the main printed circuit board

1. Detach the bottom board. (Refer to "How to remove the bottom board".)
2. Remove the 6 setscrews of the printed circuit board. (Fig. 4 : ⑤ ~ ⑩)
3. When attaching the printed circuit board, turn the record detector lever counterclockwise. Next, insert the speed selector switch into the knob, and then insert the connector onto the stator frame pins. (Fig. 4)

* The printed circuit board is grounded to the chassis by screw ⑧. When checking the conduction without screw ⑧, connect the ground terminal of the printed circuit board to the chassis (stator frame).

● How to remove the stator frame

1. Detach the main printed circuit board. (Refer to "How to remove the main printed circuit board".)
2. Remove the 3 setscrews of the stator frame. (Fig. 4 : ⑪ ~ ⑬)

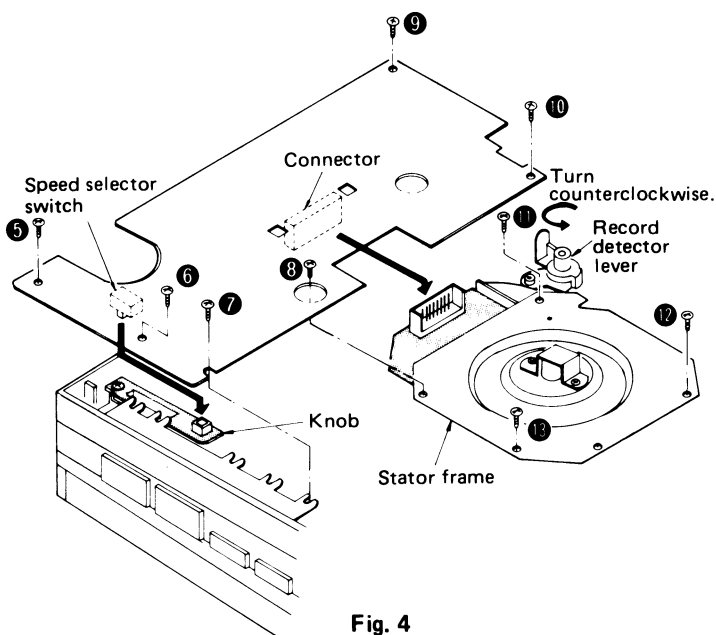
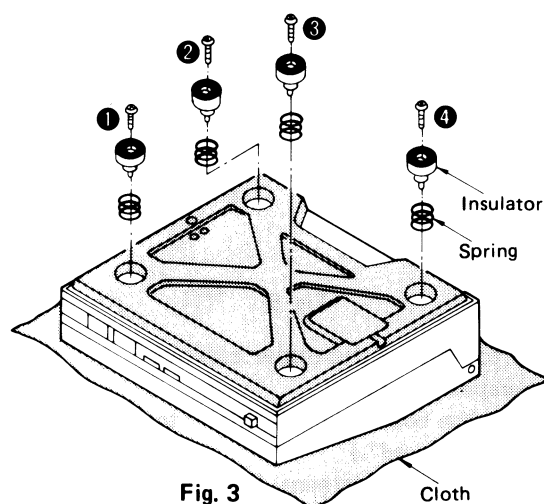
● How to remove the dust cover

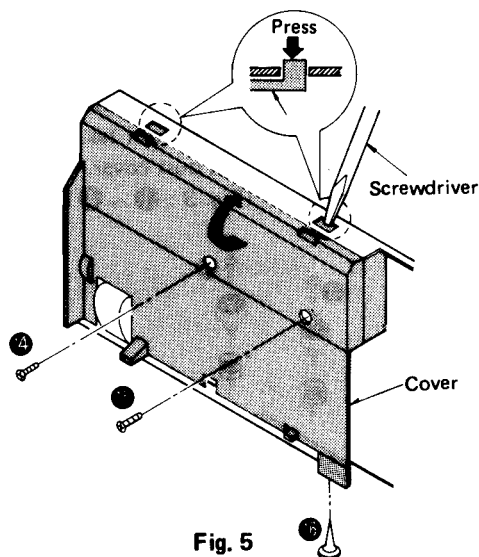
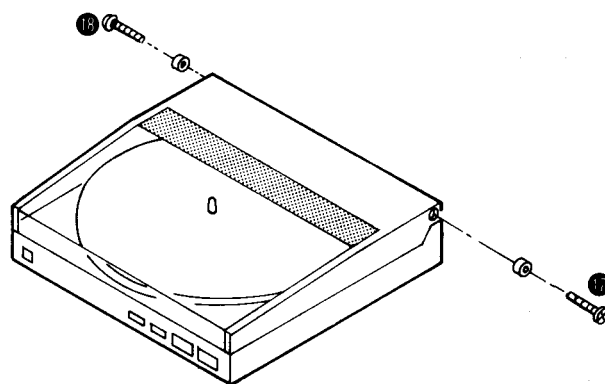
1. Open the upper cabinet.
2. Remove the 2 setscrews and pin of the arm motor cover. (Fig. 5 : ⑭ ~ ⑯).
3. Press the 2 lugs of the cover with a screwdriver and remove the motor cover. (See Fig. 5)
4. Remove the 5 setscrews of the dust cover. (Fig. 6 : ⑰, ⑱ and Fig. 7 : ⑲ ~ ㉑)

* Photo 1 shows the set with the dust cover removed.

● How to remove the bottom board

1. Remove the 45 rpm adaptor and turntable.
2. Turn over the body on a soft cloth taking care not to damage the upper cabinet and dust cover.
3. Remove the 4 setscrews. (Fig. 3 : ① ~ ④)



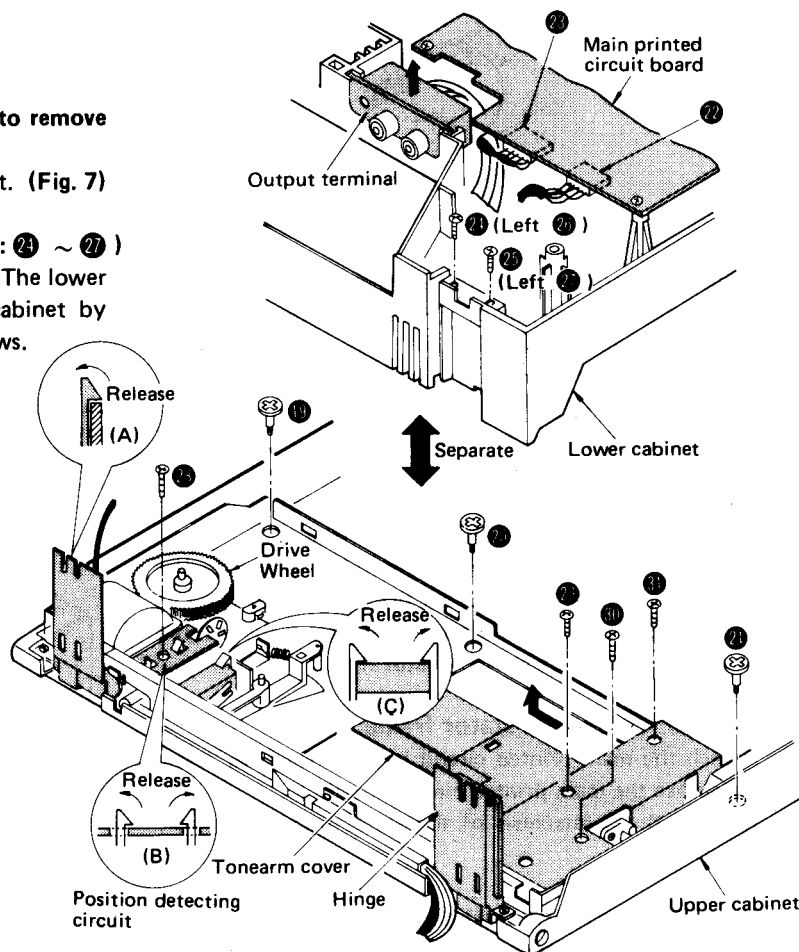

Fig. 5

Fig. 6

● **How to remove the upper cabinet**
(Separation of cabinet)

1. Remove the bottom board. (Refer to "How to remove the bottom board".)
2. Detach the output terminal from lower cabinet. (Fig. 7)
3. Pull out connectors 22 and 23. (Fig. 7)
4. Remove the 4 setscrews of the hinge. (Fig. 7 : 24 ~ 27)
5. The hinge is engaged with the lower cabinet. The lower cabinet can be separated from the upper cabinet by lifting the cabinet while releasing the hinge claws. (See Fig. 7 (A))

● **How to remove the arm motor printed board**

1. Open the upper cabinet and detach the arm motor cover. (Refer to "How to remove the dust cover".)
2. Remove the setscrews 28. (Fig. 7)
3. Release the claws with the nail and remove the position detecting circuit and the rest switch. (Fig. 7 : (B), (C))

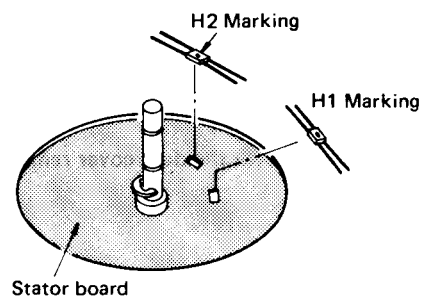

Fig. 7

● **How to remove the Hall element**

1. Remove the turntable. (Refer to "How to remove the turntable".)
2. Unsolder the Hall element.

* The Hall element should be installed with the marking side up as in Fig. 8.

With the marking side up, no problem will occur even when the leg is reversed in position.


Fig. 8

• How to remove the cartridge

1. Open the upper cabinet.
2. Completely loosen the setscrew and pull out the cartridge. (Fig. 9)
3. When attaching the cartridge again, match the tonearm connector with the cartridge pin, then completely insert it and tighten the setscrew.

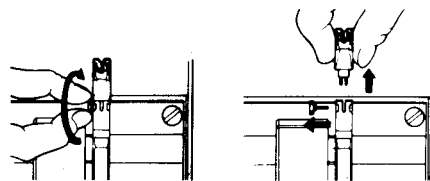


Fig. 9

• How to remove the tonearm

1. Remove the cartridge. (Refer to "How to remove the cartridge".)
2. Remove the 3 setscrews of the tonearm cover (Fig. 7 : 29 ~ 31) and detach the cover in the direction of the arrow.
3. Unsolder 5 leads of the cartridge. (Fig. 10)
4. Remove the setscrew of the tonearm board. (Fig. 10 : 32)
5. Remove the setscrew of the tonearm. (Fig. 11 : 33)

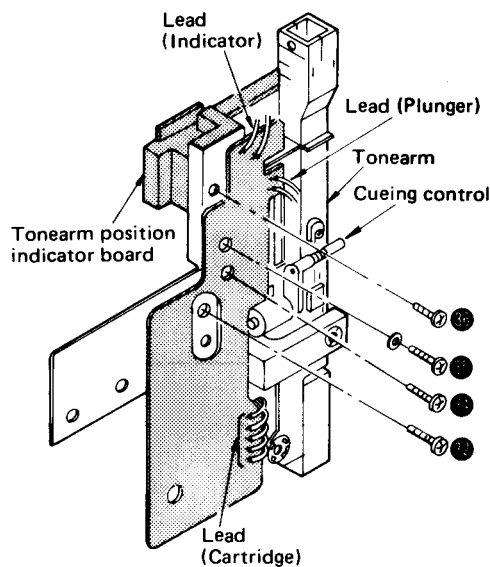


Fig. 10

• How to remove the cabinet switch

1. Remove the bottom board. (Refer to "How to remove the bottom board".)
2. Remove the setscrew of the cabinet switch. (Fig. 12 : 37)
3. When fitting the cabinet switch, be sure to open the upper cabinet.

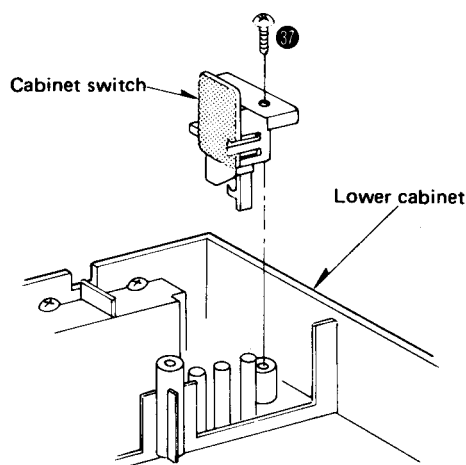


Fig. 12

• How to remove the cueing control ass'y

1. Remove the cartridge. (Refer to "How to remove the cartridge".)
2. Remove the tonearm cover. (Refer to "How to remove the tonearm".)
3. Unsolder 2 leads of the plunger.
4. Remove the 2 setscrews of the cueing control ass'y. (Fig. 10 : 34 , 35)

• How to remove the tonearm position indicator board

1. Remove the cartridge. (Refer to "How to remove the cartridge".)
2. Remove the tonearm cover. (Refer to "How to remove the tonearm".)
3. Unsolder 2 leads of the indicator. (Fig. 10)
4. Remove the setscrew of the tonearm position indicator board. (Fig. 10 : 36)

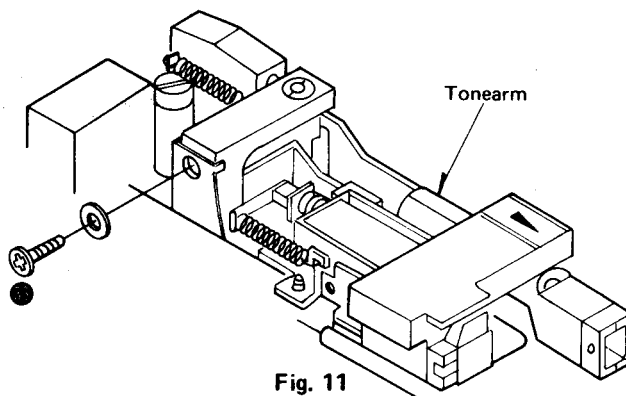


Fig. 11

• How to remove the on/off switch

1. Remove the bottom board. (Refer to "How to remove the bottom board".)
2. Pull out the knob.
3. Remove the setscrew of the on/off switch. (Fig. 13 : 38)

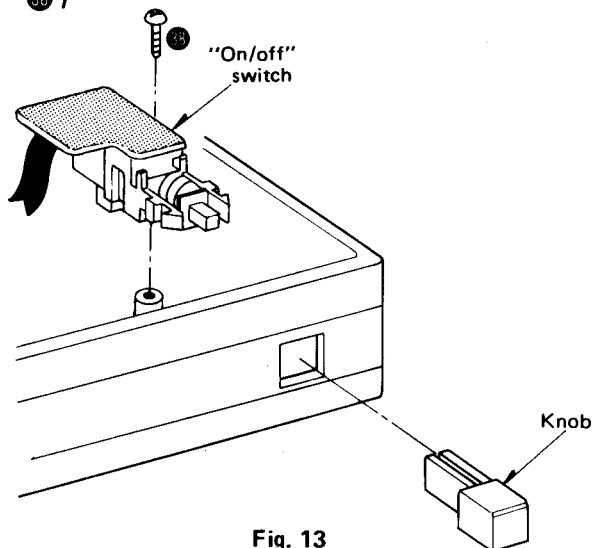


Fig. 13

■ HOW TO SET THE TONEARM DRIVE ROPE

Set the rope according to the following procedure.

1. Open the upper cabinet and remove the cartridge.
2. Remove the arm motor cover and tonearm cover.
3. Detach the arm drive wheel "C" ring ③ and washer ④, and remove the drive wheel. (See Fig. 14)
4. Turn over the arm drive wheel and set the rope in the order of 1 ~ 2. (Fig. 15)
5. Holding the rope set over the arm drive wheel with the hand, set the rope over the wheels in the order of 3 ~ 5 in Fig. 16.
6. After setting the rope, rotate the worm gear by hand until the tonearm matches the rope connector.
7. Rotate the worm gear by hand and check that the tonearm operates, and then fit the washer ④ and "C" ring ③ in place.

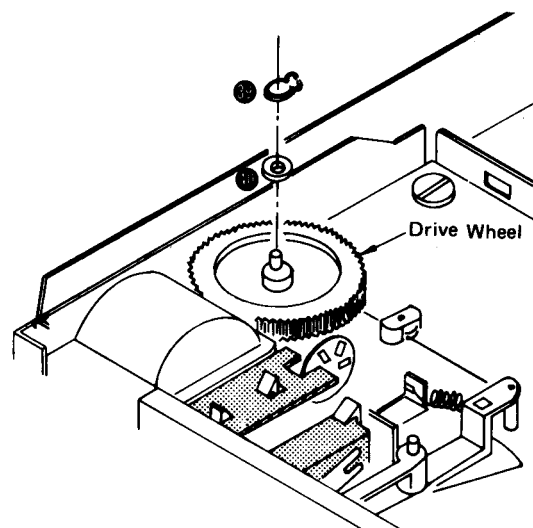


Fig. 14

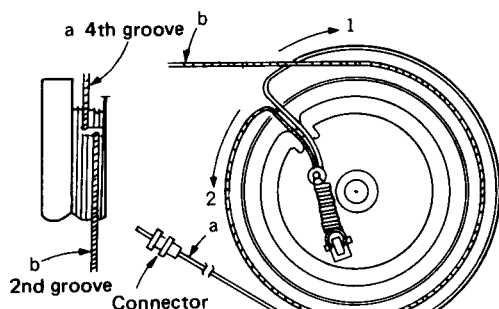


Fig. 15

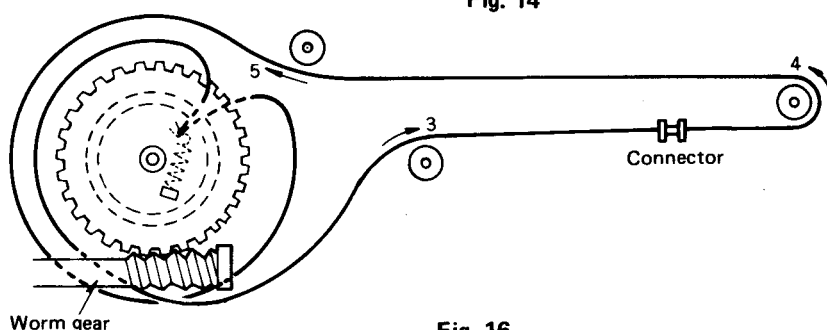


Fig. 16

■ CHECKING METHOD OF THE UNIT

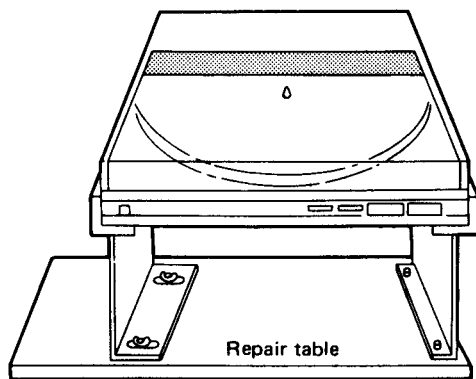
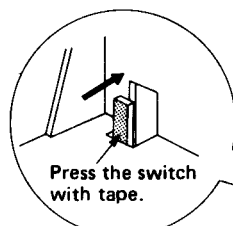
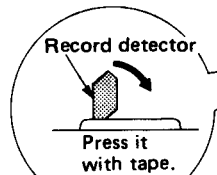
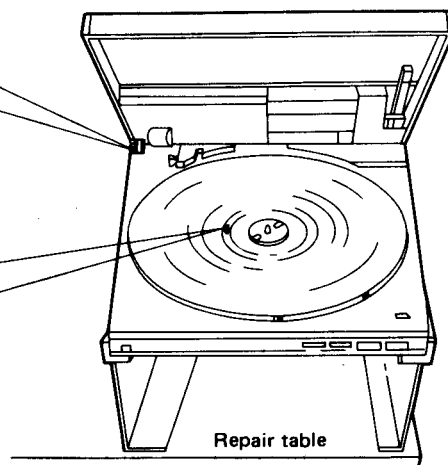
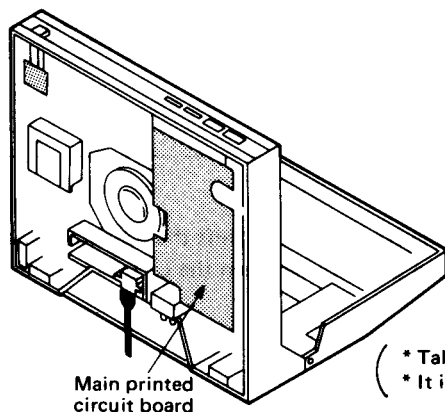
The unit (circuits, etc.) can be checked and adjusted by the following method.

① **Lower cabinet**
(Main printed circuit board)

- **Use a repair table.**
(Voltage check, speed adjustment)
1. Remove the bottom board.
 2. Place the unit on the repair table. (Fig. 17)
- *The speed adjustment can be performed without removing the bottom board.

② **Upper cabinet**
(Tonearm, arm driving circuit, main printed circuit board)

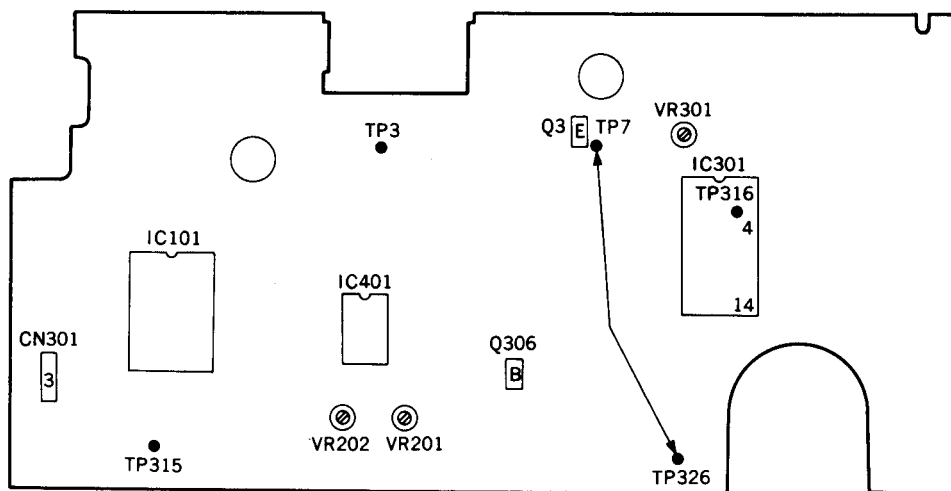
- **Open the upper cabinet. Place the unit on the repair table or raise it.**
(Clock frequency check, tonearm adjustment and arm driving circuit check)
1. Remove the bottom board.
 2. Completely open the upper cabinet.
 3. Press the cabinet switch with adhesive tape. (Fig. 18)
 4. Press the record detector with adhesive tape. (Fig. 19)
 5. Place the unit on the repair table. (Fig. 20)
- Or, remove the 45 rpm adaptor and turntable mat and then raise the unit. (Fig. 21)
- * In the case of clock frequency adjustment, it is not necessary to press the cabinet switch with tape.
- * Turn the on/off switch ON and press the start button. Then the tonearm automatically detects the 17 cm disk size and 45 rpm, and the turntable starts rotating.


Fig. 17

Fig. 18

Fig. 19

**Fig. 20
(Abb. 1)**

Fig. 21

(* Take care not to allow the unit to fall down.
* It is desirable to use a repair table for the repair job.)

MEASUREMENTS AND ADJUSTMENTS English

• Diagram for printed circuit board adjustment



* Connect between TP7 and TP326 for clock frequency adjustment.

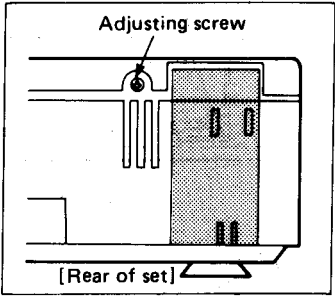
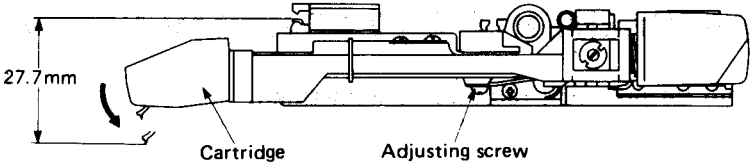
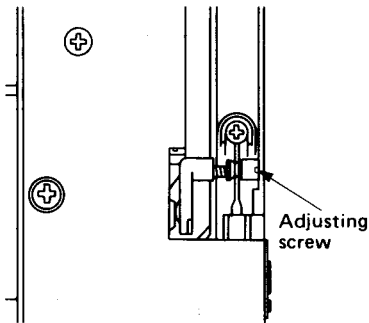
* Zwischen TP7 und TP326 anschließen, für die Zeitgeberfrequenz.

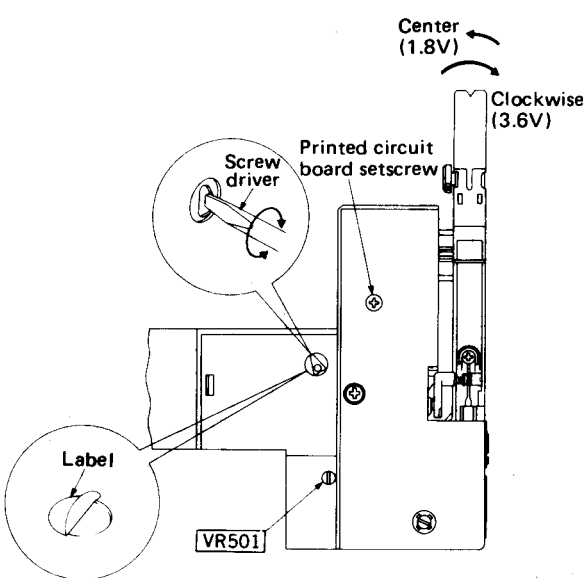
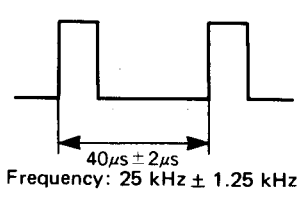
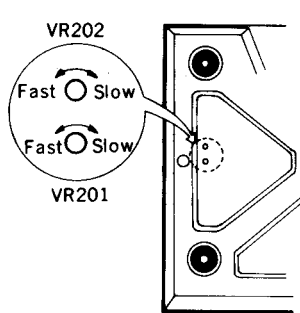
* Connecter entre TP7 et TP326 pour le réglage de la fréquence des impulsions d'horloge.

* Conectar entre TP7 y TP326 para ajuste de frecuencia de reloj.

• Instruments used

1. DC voltmeter
2. Oscilloscope or frequency counter

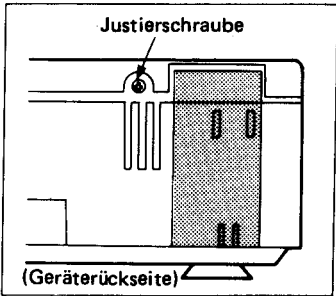
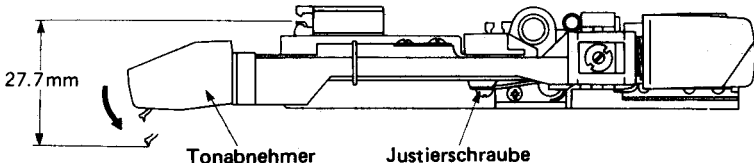
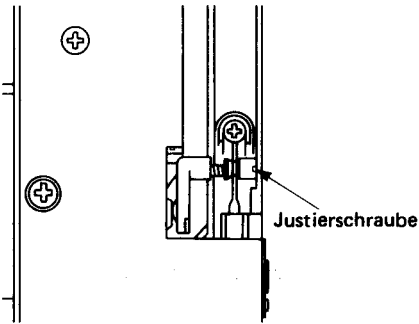
Step	Item	Adjustment procedure
1	Auto start position	<ol style="list-style-type: none"> 1 Make sure that the tonearm is at the start position (on the rest). 2 Adjust by turning the auto start position adjusting screw. <p>Tonearm lowers inside the disc: Turn the adjusting screw clockwise.</p> <p>Tonearm lowers outside the disc: Turn the adjusting screw anticlockwise.</p> <p>*Be sure to use 30 cm record for the adjustment.</p> 
2	Arm lift height	<ol style="list-style-type: none"> 1 Make the set as illustrated in Fig. 20. 2 Set the on/off switch to "on" and press the start switch to shift the tonearm inward. 3 Press the cueing control button so that the distance between the cartridge stylus tip and the guide rail is 27.7 mm. <p>To increase the distance turn the adjusting screw anticlockwise.</p> <p>To decrease the distance turn the adjusting screw clockwise.</p> 
3	Tonearm offset angle	<ol style="list-style-type: none"> 1 Make the set as illustrated in Fig. 20. 2 Set the on/off switch to "on" and press the start switch to shift the tonearm inward. 3 Turn the offset angle adjusting screw so that the arm center matches the V-groove of the lift bar. 

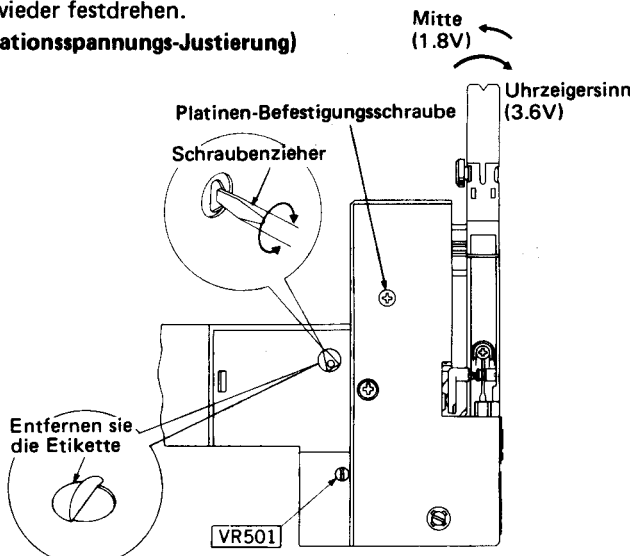
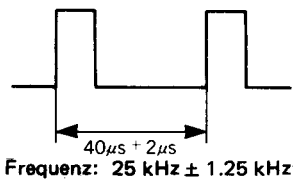
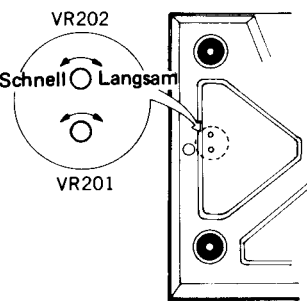
Step	Item	Adjustment procedure
4	Servo gain and offset voltage	<ol style="list-style-type: none"> 1 Make the set as illustrated in Fig. 20. 2 Connect the DC voltmeter to TP315 (Q306) base or connector CN301 terminal ③ and TP3 (earth). 3 Set the on/off switch to "on" and press the start switch to shift the tonearm inward. 4 Remove the label of the tonearm cover. 5 Completely shift the tonearm to the right. Then, adjust VR501 so that the voltage is 3.6V. (Servo gain adjustment) 6 Set the tonearm to the center and make sure that the output voltage is 1.8V. If the voltage is not 1.8V, loosen the printed circuit board setscrew and move the board to the right of left by a screwdriver so that the output voltage becomes 1.8V. After the adjustment, tighten the printed circuit board setscrew. (Offset adjustment) 
5	Clock frequency	<ol style="list-style-type: none"> 1 Make the set as illustrated in Fig. 20. 2 Remove the tape from the cabinet switch. 3 Connect TP7 (Q3 emitter) to TP326 (IC301 pin 14) with clip lead or the like. 4 Connect the oscilloscope or frequency counter to TP316 (IC301 pin 4). 5 Set the on/off switch to "on". 6 Adjust VR301 so that the output waveform cycle is $40\mu s \pm 2\mu s$. Also, adjust VR301 so that the output frequency is $25\text{ kHz} \pm 1.25\text{ kHz}$. 
6	Rotational speed	<ol style="list-style-type: none"> 1 Make the set as illustrated in Fig. 20. 2 Play a 17 cm record. 3 Turn VR202 to adjust the speed to the rated speed (45 rpm). 4 Play a 30 cm record. 5 Turn VR201 to adjust the speed to the rated speed (33-1/3 rpm). <p>Note: Be sure to adjust 45 rpm first.</p> 

■ MESSUNGEN UND JUSTIERUNGEN Deutsch

• Zu verwendende Instrumente

1. Elektronisches Gleichstrom-Voltmeter
2. Oszilloskop oder Frequenzzähler

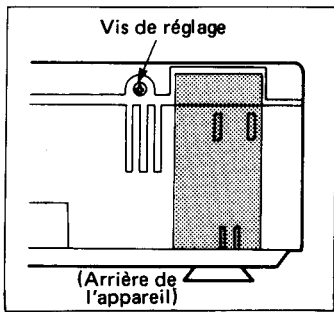
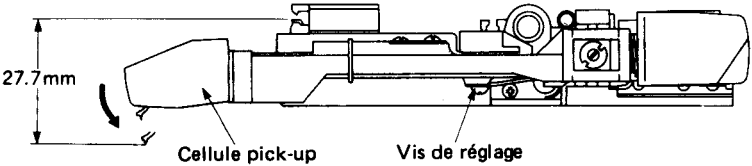
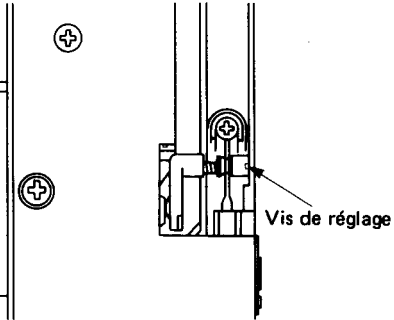
Schritt	Gegenstand	Justiermethode
1	Auto-Start-Position	<ol style="list-style-type: none"> 1 Überprüfen, daß der Tonarm in der Startposition (auf der Tonarmablage) ist. 2 Durch Drehen der Auto-Start-Positions-Justierschraube justieren. <p>Bei Absenken des Tonarms zu weit innen: Die Justierschraube im Uhrzeigersinn drehen.</p> <p>Bei Absenken des Tonarms zu weit außen: Die Justierschraube entgegen dem Uhrzeigersinn drehen.</p> <p>* Für die Justierung muß unbedingt eine 30 cm-Platte verwendet werden.</p> 
2	Tonarm-lifthöhe	<ol style="list-style-type: none"> 1 Das Gerät so einstellen, wie in Abb. 1 gezeigt. 2 Den Netzschalter auf ON stellen und die Starttaste drücken, um den Tonarm nach innen zu bewegen. 3 Die Lifttaste drücken, so daß der Abstand zwischen der Tonabnehmer-Nadelspitze und der Führungsschiene 27.7 mm beträgt. <p>Um den Abstand zu vergrößern . . . die Justierschraube entgegen dem Uhrzeigersinn drehen.</p> <p>Um den Abstand zu verkleinern . . . die Justierschraube im Uhrzeigersinn drehen.</p> 
3	Tonarm-Reibungswinkel	<ol style="list-style-type: none"> 1 Das Gerät so einstellen, wie in Abb. 1 gezeigt. 2 Den Netzschalter auf ON stellen und die Starttaste drücken, um den Tonarm nach innen zu bewegen. 3 Die Reibungswinkel-Justierschraube drehen, bis die Armmitte mit der V-Kerbe am Liftbalken übereinstimmt. 

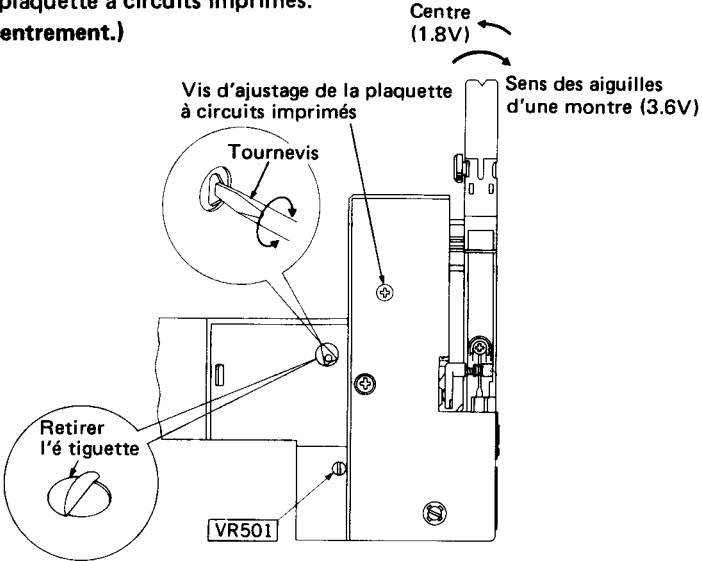
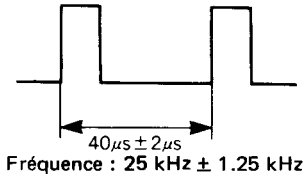
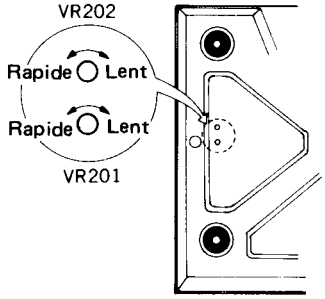
Schritt	Gegenstand	Justiermethode
4	Servo-Verstärkungs- und Kompensations-Spannung	<ol style="list-style-type: none"> 1 Das Gerät so einstellen, wie in Abb. 1 gezeigt. 2 Das elektronische Gleichstrom-Voltmeter an TP315 (Q306) Basis oder Anschluß CN301 Stift 2 und TP3 (Masse). 3 Den Netzschalter auf ON stellen und die Starttaste drücken, um den Tonarm nach innen zu bewegen. 4 Den Tonarm ganz nach rechts stellen. VR501 dann so einstellen, daß die Spannung 3.6V beträgt. (Servo-Verstärkungs-Justierung) 5 Den Tonarm in die Mitte stellen und überprüfen, daß die Ausgangsspannung 1.8V beträgt. 6 Falls die Spannung nicht 1.8V beträgt, die Platinen-Befestigungsschraube lösen und die Platine mit einem Schraubenzieher nach links oder rechts bewegen, bis die Ausgangsspannung 1.8V beträgt. Nach der Justierung, die Platinen-Befestigungsschraube wieder festdrehen. (Kompensationsspannungs-Justierung) 
5	Zeitgeberfrequenz	<ol style="list-style-type: none"> 1 Das Gerät so einstellen, wie in Abb. 1 gezeigt. 2 Das Klebband vom Gehäuseschalter entfernen. 3 Mit einem Klemmenkabel o.ä. TP7 (Q3 Emitter) mit TP326 (IC301 Stift 14) verbinden. 4 Das Oszilloskop oder den Frequenzzähler an TP316 (IC301 Stift 4) anschließen. 5 Den Netzschalter auf ON stellen. 6 VR301 so justieren, daß der Ausgangswellenform-Zyklus $40\mu s \pm 2\mu s$ beträgt. Ebenfalls VR301 so justieren, daß die Ausgangsfrequenz $25\text{ kHz} \pm 1.25\text{ kHz}$ beträgt. 
6	Drehzahl	<ol style="list-style-type: none"> 1 Das Gerät so einstellen, wie in Abb. 1 gezeigt. 2 Eine 17 cm-Platte abspielen. 3 VR202 drehen, um die Drehzahl auf die Nenndrehzahl zu justieren (45 U/min). 4 Eine 30 cm-Platte abspielen. 5 VR201 drehen, um die Drehzahl auf die Nenndrehzahl zu justieren (33-1/3 U/min). <p>Anmerkung: Unbedingt zuerst 45 U/min justieren.</p> 

MESURAGES ET RÉGLAGES

Français
• Appareils utilisés

1. Voltmètre électronique à C.C.
2. Oscilloscope ou compteur de fréquence

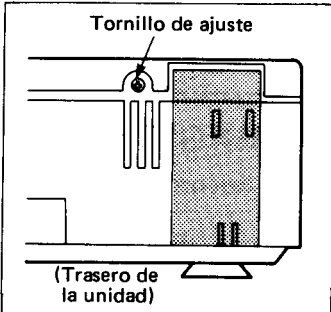
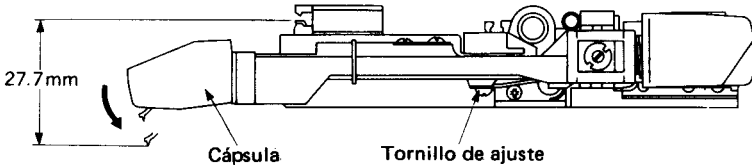
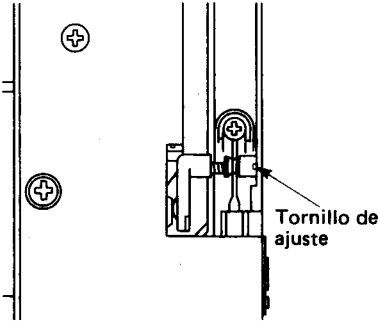
Etape	Article	Procédure de réglage
1	Position de démarrage automatique	<ol style="list-style-type: none"> 1 S'assurer que le bras de lecture est à la position de démarrage (sur l'accoudoir). 2 Ajuster en tournant la vis d'ajustement du positionnement de démarrage automatique. <p>Le bras de lecture s'abaisse à l'intérieur du disque: Tourner la vis de réglage dans le sens des aiguilles d'une montre.</p> <p>Le bras de lecture s'abaisse à l'extérieur du disque: Tourner la vis de réglage dans le sens inverse des aiguilles d'une montre.</p> <p>*S'assurer d'utiliser un disque de 30 cm pour la mise au point.</p>  <p>Vis de réglage (Arrière de l'appareil)</p>
2	Hauteur d'élévation du bras	<ol style="list-style-type: none"> 1 Effectuer le réglage comme il est illustré à la Fig. 20. 2 Mettre l'interrupteur d'alimentation sur "on" (marche) et appuyer sur le bouton de mise en marche pour déplacer le bras de lecture vers l'intérieur. 3 Appuyer sur le bouton de pose/relevage de façon à ce que la distance entre l'extrémité de la pointe de lecture de la cellule pick-up et le rail de guidage soit de 27.7 mm. <p>Pour augmenter la distance Tourner la vis de réglage dans le sens inverse des aiguilles d'une montre.</p> <p>Pour diminuer la distance Tourner la vis de réglage dans le sens des aiguilles d'une montre.</p>  <p>27.7 mm Cellule pick-up Vis de réglage</p>
3	Angle de décalage du bras de lecture	<ol style="list-style-type: none"> 1 Effectuer le réglage comme il est illustré à la Fig. 20. 2 Mettre l'interrupteur d'alimentation sur "on" (marche) et appuyer sur le bouton de mise en marche pour déplacer le bras de lecture vers l'intérieur. 3 Tourner la vis de réglage de l'angle de décalage de façon à ce que le centre du bras coïncide avec la rainure en V de la tige d'élévation.  <p>Vis de réglage</p>

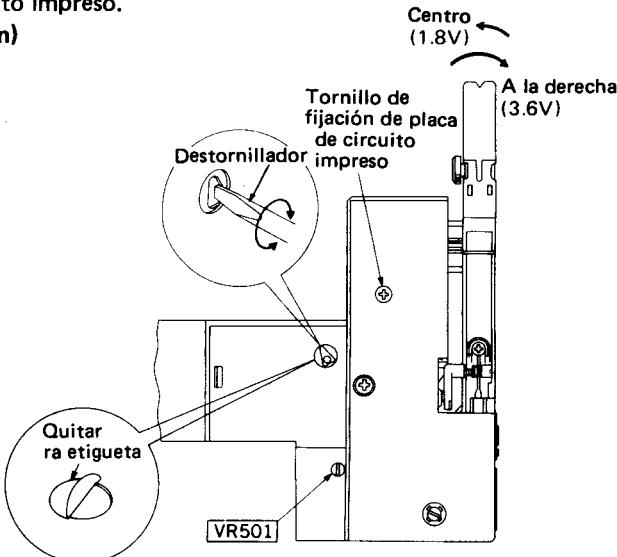
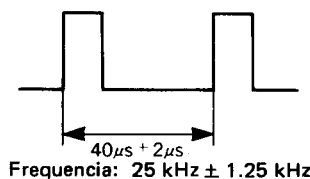
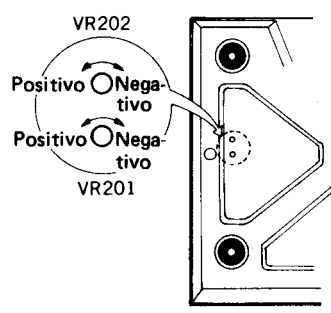
Etape	Article	Procédure de réglage
4	Amplification servo-mécanique et tension de suppression.	<ol style="list-style-type: none"> 1 Effectuer le réglage comme il est illustré à la Fig. 20. 2 Brancher un voltmètre électronique à C.C. à la base de TP315 (Q306) ou à la borne 3 du connecteur CN301 et de TP3 (mise à la terre). 3 Mettre l'interrupteur d'alimentation sur "on" (marche) et appuyer sur le bouton de mise en marche pour déplacer le bras de lecture vers l'intérieur. 4 Déplacer complètement le bras de lecture vers la droite. Puis, ajuster VR501 de façon à ce que la tension soit de 3.6V. (Réglage de l'amplification servo-mécanique.) 5 Placer le bras de lecture au centre et s'assurer que la tension de sortie soit de 1.8V. 6 Si la tension n'est pas de 1.8V, desserrer la vis d'ajustage de la plaquette à circuits imprimés et déplacer la plaquette vers la droite ou vers la gauche avec un tournevis, de façon à ce que la tension de sortie soit de 1.8V. Après la mise au point, resserrer la vis d'ajustage de la plaquette à circuits imprimés. (Mise au point du décentrement.) 
5	Fréquence des impulsions d'horloge	<ol style="list-style-type: none"> 1 Effectuer le réglage comme il est montré à la Fig. 20. 2 Retirer la bande du dispositif de commutation du boîtier. 3 Connecter TP7 (émetteur Q3) à TP326 (broche 14 de IC301) avec un fil de raccordement à pince ou quelquechose de similaire. 4 Brancher l'oscilloscope ou le compteur de fréquence à TP316 (broche 4 de IC301). 5 Mettre l'interrupteur d'alimentation sur "on" (marche). 6 Régler VR301 de façon à ce que le cycle de la forme d'onde de sortie soit de $40\mu s \pm 2\mu s$. En outre, régler VR301 de façon à ce que la fréquence de sortie soit de $25\text{ kHz} \pm 1.25\text{ kHz}$. 
6	Vitesse rotationnelle	<ol style="list-style-type: none"> 1 Effectuer le réglage comme il est illustré à la Fig. 20. 2 Faire jouer un disque de 17 cm. 3 Tourner VR202 pour ajuster la vitesse à la vitesse nominale de rotation (45 t/p.m.) 4 Faire jouer un disque de 30 cm. 5 Tourner VR201 pour régler la vitesse à la vitesse nominale de rotation (33-1/3 t/p.m.) <p>Note: S'assurer de régler tout d'abord un 45 t/p.m.</p> 

MEDICIONES Y AJUSTE Español

• Instrumentos usados

1. Voltímetro electrónico CC.
2. Osciloscopio o contador de frecuencia

Paso	Item	Procedimiento de ajuste
1	Posición de arranque automático	<ol style="list-style-type: none"> 1 Asegúrese de que el brazo del fonocaptor está en la posición de arranque (en el soporte). 2 Ajuste girando el tornillo de ajuste de posición de arranque automático. <p>El brazo del fonocaptor baja dentro del disco: Gire el tornillo de ajuste a la derecha.</p> <p>El brazo del fonocaptor baja fuera del disco: Gire el tornillo de ajuste a la izquierda.</p> <p>*Para el ajuste, asegúrese de usar un disco de gramófono de 30 cm.</p>  <p>Tornillo de ajuste (Trasero de la unidad)</p>
2	Altura de alzo de brazo	<ol style="list-style-type: none"> 1 Coloque la unidad como se ilustra en la Fig. 20. 2 Conecte el interruptor de la corriente y apriete el botón de arranque para desviar el brazo del fonocaptor hacia dentro. 3 Apriete el botón de colocación en surco de la aguja, de manera que la distancia entre la punta de la aguja de la cápsula y el riel de guía sea 27.7 mm. <p>Para aumentar la distancia gire el tornillo de ajuste a la izquierda.</p> <p>Para disminuir la distancia gire el tornillo de ajuste a la derecha.</p>  <p>27.7 mm Cápsula Tornillo de ajuste</p>
3	Angulo del brazo del fonocaptor	<ol style="list-style-type: none"> 1 Coloque la unidad como se ilustra en la Fig. 20. 2 Conecte el interruptor de la corriente y apriete el botón de arranque para desviar el brazo del fonocaptor hacia dentro. 3 Gire el tornillo de ajuste del ángulo del brazo del fonocaptor de manera que el centro del brazo coincida con la ranura-V de la barra de alza.  <p>Tornillo de ajuste</p>

Paso	Item	Procedimiento de ajuste
4	Contratensión y servogancia	<ol style="list-style-type: none"> 1 Coloque la unidad como se ilustra en la Fig. 20. 2 Conecte el voltímetro electrónico CC a base de TP315 (Q306) o terminal 3 CN301 del conector y TP3 (tierra). 3 Conecte el interruptor de la corriente y apriete el botón de arranque para desviar el brazo del fonocaptor hacia dentro. 4 Desvíe completamente el brazo del fonocaptor a la derecha. Luego, ajuste VR501 de manera que la tensión sea 3.6V. (Ajuste de servogancia) 5 Coloque el brazo del fonocaptor en el centro y asegúrese de que la tensión de salida sea 1.8V. (Ajuste de desviación) 6 Si la tensión no es 1.8V, afloje el tornillo de fijación de la placa del circuito impreso y mueva la placa a la derecha o izquierda mediante un destornillador de manera que la tensión de salida se haga 1.8V. Después del ajuste, apriete el tornillo de fijación de la placa del circuito impreso. 
5	Frecuencia de reloj	<ol style="list-style-type: none"> 1 Coloque la unidad como se ilustra en la Fig. 20. 2 Remueva la cinta del interruptor del gabinete. 3 Conecte TP7 (emisor Q3) a TP326 (púa 14 de IC301) con un cordón con presilla o algo parecido. 4 Conecte el osciloscopio o el contador de frecuencia a TP316 (púa 4 de IC301). 5 Conecte el interruptor de la corriente. 6 Ajuste VR301 de manera que el ciclo de forma de onda de salida sea $40\mu s \pm 2\mu s$. También, ajuste VR301 de manera que la frecuencia de salida sea $25\text{ kHz} \pm 1.25\text{ kHz}$. 
6	Velocidad rotacional	<ol style="list-style-type: none"> 1 Coloque la unidad como se ilustra en la Fig. 20. 2 Toque un disco de 17 cm. 3 Gire VR202 para ajustar la velocidad a la velocidad de régimen (45 r.p.m.) 4 Toque un disco de 30 cm. 5 Gire VR201 para ajustar la velocidad a la velocidad de régimen (33-1/3 r.p.m.) <p>Nota: Asegúrese de ajustar a 45 r.p.m. primero.</p> 

■ REPLACEMENT PARTS LIST...Electric Parts

- Notes:**
1. Part numbers are indicated on most mechanical parts. Please use this part number for parts orders.
 2. Important safety notice:
Components identified by Δ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.
 3. Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.
 4. The "S" mark is service standard parts and may differ from production parts.

Areas

- * [E] is available in Switzerland and Scandinavia.
- * [EK] is available in United Kingdom.
- * [XL] is available in Australia.
- * [EG] is available in F.R. Germany.
- * [EB] is available in Belgium.
- * [EF] is available in France.
- * [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- * [EH] is available in Holland.
- * [Ei] is available in Italy.
- * [EC] is available in Czechoslovakia.

Ref. No.	Part No.	Part Name & Description
INTEGRATED CIRCUITS		
IC101	AN6636	IC, Drive
IC301	MN1421FPB	IC, Micro Computer
IC401	AN6554	IC, Operation Amplifier
TRANSISTORS		
Q1	2SD549	Transistor, Regulator
Q2	2SD636	Transistor, Regulator
Q3	2SD638	Transistor, Regulator
Q101, 102	2SD636	Transistor, Regulator & Switching
Q201	2SA1015-Y	Transistor, Switching
Q301 ~ 303	2SD636	Transistor, Switching
Q304	2SD892	Transistor, Cueing Control
Q305, 307	2SB641	Transistor, Switching
Q306	2SD636	Transistor, V/I Converter
Q308, 309	2SD636	Transistor, Wave form Shaping
Q310	2SB641	Transistor, Wave form Shaping
Q401, 402	2SD592NC-R	Transistor, Tonearm Motor Control
Q403, 404	2SD638	Transistor, Tonearm Motor Control
DIODES		
D1	Δ SVDSIRBA20Z	Rectifier
D2	S MA1056	Diode
D301	MA1075A	Diode
D302	S SVDPR5531K	Light Emitting Diode
D303 ~ 306	S MA162A	Diode
D501	S MA162A	Diode
D502	S SVDPR3432S	Light Emitting Diode
PHOTO INTERRUPTERS		
PC501	ON1262	Photo Interrupter
PC601	ON1261	Photo Interrupter
RELAY		
RL501	SFDYAW6945	Relay, Muting
SWITCHES		
S1	Δ SFDSC05N08	Switch, Power
S301	SFDSC05N01	Switch, Record Detector
S302 ~ 305	EVQQR02K	Switch, Start, Stop, Repeat & Cueing
S306	SFDSHSW0699	Switch, Speed Select
S601	SFDS02MSL-C	Switch, Rest
S701	SFDSC05N01	Switch, Disc Size Selector
S702	SFDSC05N02	Switch, Rest
S901 [XA] only	Δ SFDSHXW225-2	Switch, Voltage Adjuster
VARIABLE RESISTORS		
VR201, 202	EVNM6AA00B24	Speed Adjustment, 20k Ω (B)
VR301	EVNKG6JA00B24	Clock Frequency Adjustment, 20k Ω (B)
VR501	EVNKG6JA00B53	Servo Gain Adjustment, 5k Ω (B)
FUSE		
F1 [XA]	Δ XBA2C02T1B	Fuse, T200mA 250V
F1 [Other Areas]	Δ XBA2C06T1B	Fuse, T630mA 250V
F2 [XA] only	Δ XBA2C06T1B	Fuse, T630mA 250V
THERMISTERS		
R504	ERTD2FFK251S	Thermistor
HALL ELEMENT		
H1, 2	OH-001	Hall Element, Turntable Position Detector
POWER TRANSFORMER		
T1 [EK, XL]	Δ SLT48DT4E	Power Transformer
T1 [XA]	Δ SLT57DTL1A	Power Transformer
T1 [Other Areas]	Δ SLT48DT3E	Power Transformer

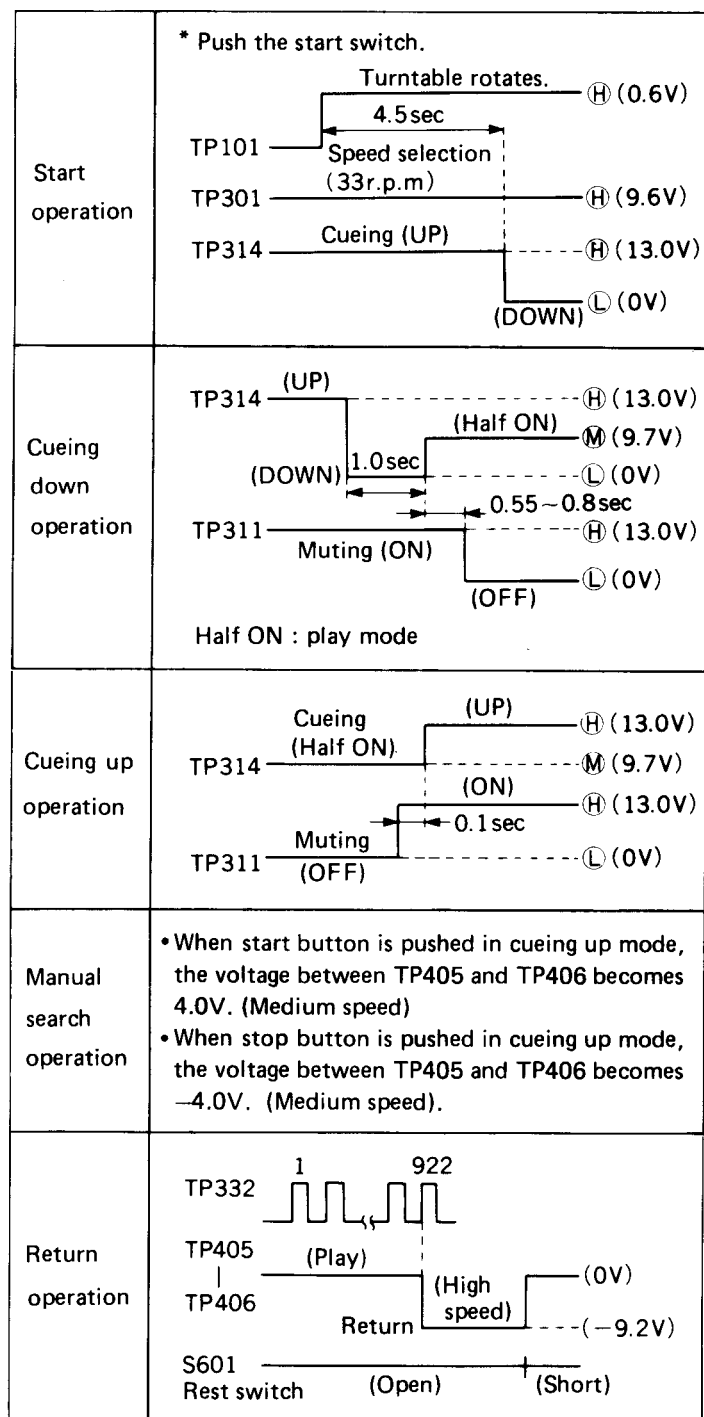
Ref. No.	Part No.	Part Name & Description
RESISTORS		
R1	S ERD25FJ472	Carbon, 1/4W, 4.7k Ω , \pm 5%
R2	S ERD25FJ331	Carbon, 1/4W, 330 Ω , \pm 5%
R3	S ERD25FJ152	Carbon, 1/4W, 1.5k Ω , \pm 5%
R4, 5	S ERD25FJ332	Carbon, 1/4W, 3.3k Ω , \pm 5%
R6	S ERD25FJ330	Carbon, 1/4W, 33 Ω , \pm 5%
R101	S ERX1ANJ2R7	Metal Oxide, 1W, 2.7k Ω , \pm 5%
R102	S ERD25FJ270	Carbon, 1/4W, 27 Ω , \pm 5%
R103	S ERD25FJ182	Carbon, 1/4W, 1.8k Ω , \pm 5%
R104	S ERD25FJ332	Carbon, 1/4W, 3.3k Ω , \pm 5%
R106	S ERD25FJ562	Carbon, 1/4W, 5.6k Ω , \pm 5%
R201	S ERD25FJ102	Carbon, 1/4W, 1k Ω , \pm 5%
R202	S ERD25TJ153	Carbon, 1/4W, 15k Ω , \pm 5%
R203	S ERD25FJ102	Carbon, 1/4W, 1k Ω , \pm 5%
R204	S ERD25TJ153	Carbon, 1/4W, 15k Ω , \pm 5%
R205, 206	S ERD25TJ104	Carbon, 1/4W, 100k Ω , \pm 5%
R207	S ERD25CKF2702	Metal Film, 1/4W, 27k Ω , \pm 5%
R208	S ERD25FJ562	Carbon, 1/4W, 5.6k Ω , \pm 5%
R209	S ERD25CKF8202	Metal Film, 1/4W, 82k Ω , \pm 1%
R210	S ERD25FJ471	Carbon, 1/4W, 470 Ω , \pm 5%
R211	S ERD25FJ472	Carbon, 1/4W, 4.7k Ω , \pm 5%
R212	S ERD25TJ333	Carbon, 1/4W, 33k Ω , \pm 5%
R301	S ERD25FJ103	Carbon, 1/4W, 10k Ω , \pm 5%
R302, 303	S ERD25FJ472	Carbon, 1/4W, 4.7k Ω , \pm 5%
R304, 305	S ERD25FJ472	Carbon, 1/4W, 4.7k Ω , \pm 5%
R306	S ERD25FJ102	Carbon, 1/4W, 1k Ω , \pm 5%
R307	S ERD25FJ472	Carbon, 1/4W, 4.7k Ω , \pm 5%
R308	S ERD25FJ331	Carbon, 1/4W, 330 Ω , \pm 5%
R310	S ERD25FJ562	Carbon, 1/4W, 5.6k Ω , \pm 5%
R312, 313	S ERD25TJ333	Carbon, 1/4W, 33k Ω , \pm 5%
R314, 315	S ERD25TJ333	Carbon, 1/4W, 33k Ω , \pm 5%
R316	S ERD25TJ333	Carbon, 1/4W, 33k Ω , \pm 5%
R317	S ERD25FJ272	Carbon, 1/4W, 2.7k Ω , \pm 5%
R318, 319	S ERD25FJ332	Carbon, 1/4W, 3.3k Ω , \pm 5%
R320	S ERD25FJ272	Carbon, 1/4W, 2.7k Ω , \pm 5%
R321, 322	S ERD25FJ331	Carbon, 1/4W, 330 Ω , \pm 5%
R323	S ERD25FJ562	Carbon, 1/4W, 5.6k Ω , \pm 5%
R324	S ERD25TJ223	Carbon, 1/4W, 22k Ω , \pm 5%
R325	S ERD25FJ103	Carbon, 1/4W, 10k Ω , \pm 5%
R326	S ERD25FJ222	Carbon, 1/4W, 2.2k Ω , \pm 5%
R327	S ERD25TJ223	Carbon, 1/4W, 22k Ω , \pm 5%
R328	S ERD25TJ473	Carbon, 1/4W, 4.7k Ω , \pm 5%
R329, 330	S ERD25FJ332	Carbon, 1/4W, 3.3k Ω , \pm 5%
R331	S ERD25FJ102	Carbon, 1/4W, 1k Ω , \pm 5%
R332	S ERD25FJ562	Carbon, 1/4W, 5.6k Ω , \pm 5%
R333	S ERD25FJ152	Carbon, 1/4W, 1.5k Ω , \pm 5%
R334	S ERD25FJ222	Carbon, 1/4W, 2.2k Ω , \pm 5%
R335	S ERD25TJ104	Carbon, 1/4W, 100k Ω , \pm 5%
R336	S ERD25FJ682	Carbon, 1/4W, 6.8k Ω , \pm 5%
R337	S ERD25TJ273	Carbon, 1/4W, 27k Ω , \pm 5%
R338	S ERD25FJ222	Carbon, 1/4W, 2.2k Ω , \pm 5%
R339	S ERD25TJ123	Carbon, 1/4W, 12k Ω , \pm 5%
R340	S ERD25FJ272	Carbon, 1/4W, 2.7k Ω , \pm 5%
R341	S ERD25FJ222	Carbon, 1/4W, 2.2k Ω , \pm 5%
R401	S ERD25TJ683	Carbon, 1/4W, 68k Ω , \pm 5%
R402	S ERD25TJ683	Carbon, 1/4W, 68k Ω , \pm 5%
R403	S ERD25FJ472	Carbon, 1/4W, 4.7k Ω , \pm 5%
R404	S ERD25FJ122	Carbon, 1/4W, 1.2k Ω , \pm 5%
R405	S ERD25FJ222	Carbon, 1/4W, 2.2k Ω , \pm 5%
R406	S ERD25FJ102	Carbon, 1/4W, 1k Ω , \pm 5%
R407	S ERD25TJ224	Carbon, 1/4W, 220k Ω , \pm 5%
R408	S ERD25FJ222	Carbon, 1/4W, 2.2k Ω , \pm 5%
R409	S ERD25FJ102	Carbon, 1/4W, 1k Ω , \pm 5%
R410	S ERD25TJ224	Carbon, 1/4W, 220k Ω , \pm 5%
R411	S ERD25FJ272	Carbon, 1/4W, 2.7k Ω , \pm 5%
R412	S ERD25FJ681	Carbon, 1/4W, 680 Ω , \pm 5%
R501	S ERD25FJ331	Carbon, 1/4W, 330 Ω , \pm 5%

Ref. No.		Part No.	Part Name & Description			
R502	S	ERD25FJ561	Carbon,	1/4W,	560Ω,	± 5%
R503	S	ERD25FJ221	Carbon,	1/4W,	220Ω,	± 5%
R601	S	ERD25FJ681	Carbon,	1/4W,	680Ω,	± 5%
CAPACITORS						
C1, 2	S	Δ ECKD1H223PF	Ceramic,	50V,	0.022μF,	+ 100%
C3	S	Δ ECKD1H223PF	Ceramic,	50V,	0.022μF,	+ 100%
C4	S	Δ ECEB1VS102	Electrolytic,	35V,	1000μF	
C5	S	ECEA1HS100	Electrolytic,	50V,	10μF	
C101	S	ECQM1H333JZ	Polyester,	50V,	0.033μF,	± 5%
C102	S	ECEA1ES101	Electrolytic,	25V,	100μF	
C103, 104	Δ	ECEA1CN101S	Electrolytic,	16V,	100μF	
C105	S	ECEA1CS330	Electrolytic,	16V,	33μF	
C106	S	ECKD1H223PF	Ceramic,	50V,	0.022μF,	+ 100%
C201	S	ECQM1H104JZ	Polyester,	50V,	0.1μF,	± 5%
C202	S	ECEA25Z4R7	Electrolytic,	25V,	4.7μF	
C203	S	ECQM1H104JZ	Polyester,	50V,	0.1μF,	± 5%

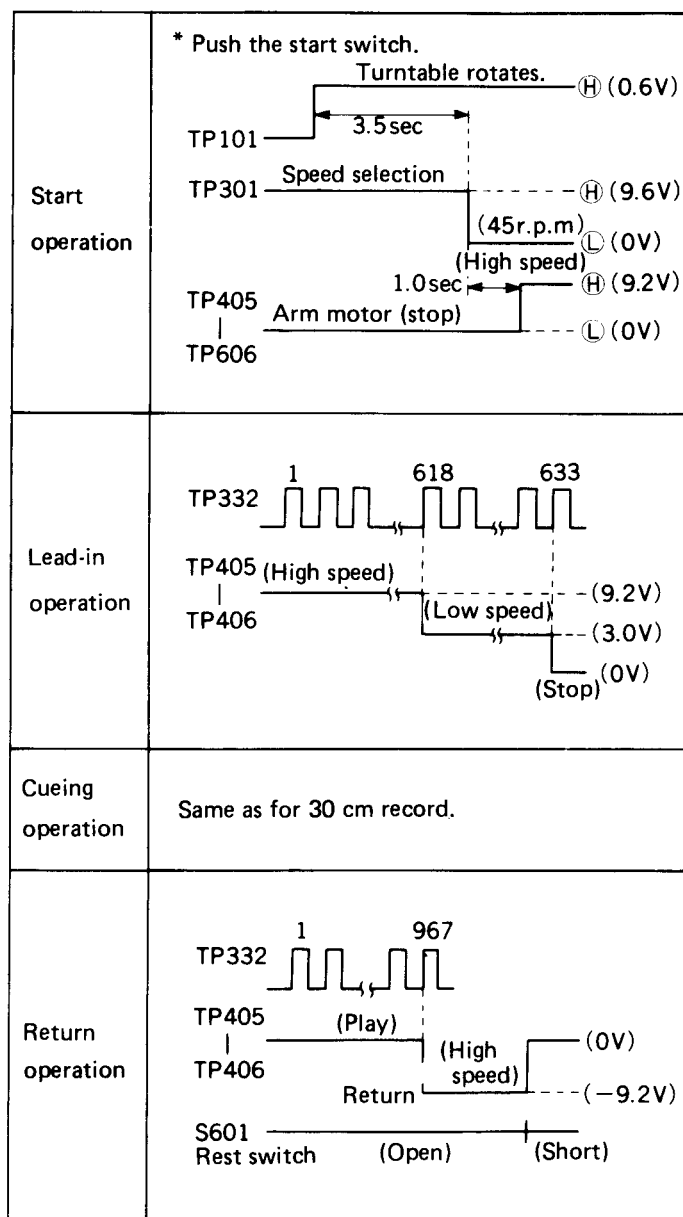
Ref. No.		Part No.	Part Name & Description			
C204	S	ECQM1H473JZ	Polyester,	50V,	0.047μF,	± 5%
C205	S	ECQM1H333JZ	Polyester,	50V,	0.033μF,	± 5%
C206	S	ECQM1H224JZ	Polyester,	50V,	0.22μF,	± 5%
C207	S	ECQM1H104JZ	Polyester,	50V,	0.1μF,	± 5%
C208	S	ECQV05224JZ	TF,	50VDC,	0.22μF,	± 5%
C209	S	ECEA50Z3R3	Electrolytic,	50V,	3.3μF	
C210	S	ECKD1H223PF	Ceramic,	50V,	0.022μF,	+ 100%
C211	S	ECKD2H102KB	Ceramic,	500V,	0.001μF,	± 5%
C301	S	ECCD1H101K	Ceramic,	50V,	100μF,	± 5%
C302	S	ECQM1H104KZ	Polyester,	50V,	0.1μF,	± 5%
C304	S	ECEA1AS101	Electrolytic,	10V,	100μF,	± 5%
C305	S	ECKD1H561KB	Ceramic,	50V,	560μF,	± 5%
C306	S	ECKF1E104ZV	Ceramic,	25V,	0.1μF,	± 80%
C401	S	ECQM1H223JZ	Polyester,	50V,	0.022μF,	± 5%
C402	S	ECQM1H223JZ	Polyester,	50V,	0.022μF,	± 5%
C501	S	ECEA1ES101	Electrolytic,	25V,	100μF	
C601	S	ECFB1B104ZRM	Ceramic,	50V,	0.1μF	

■ TIMING CHART

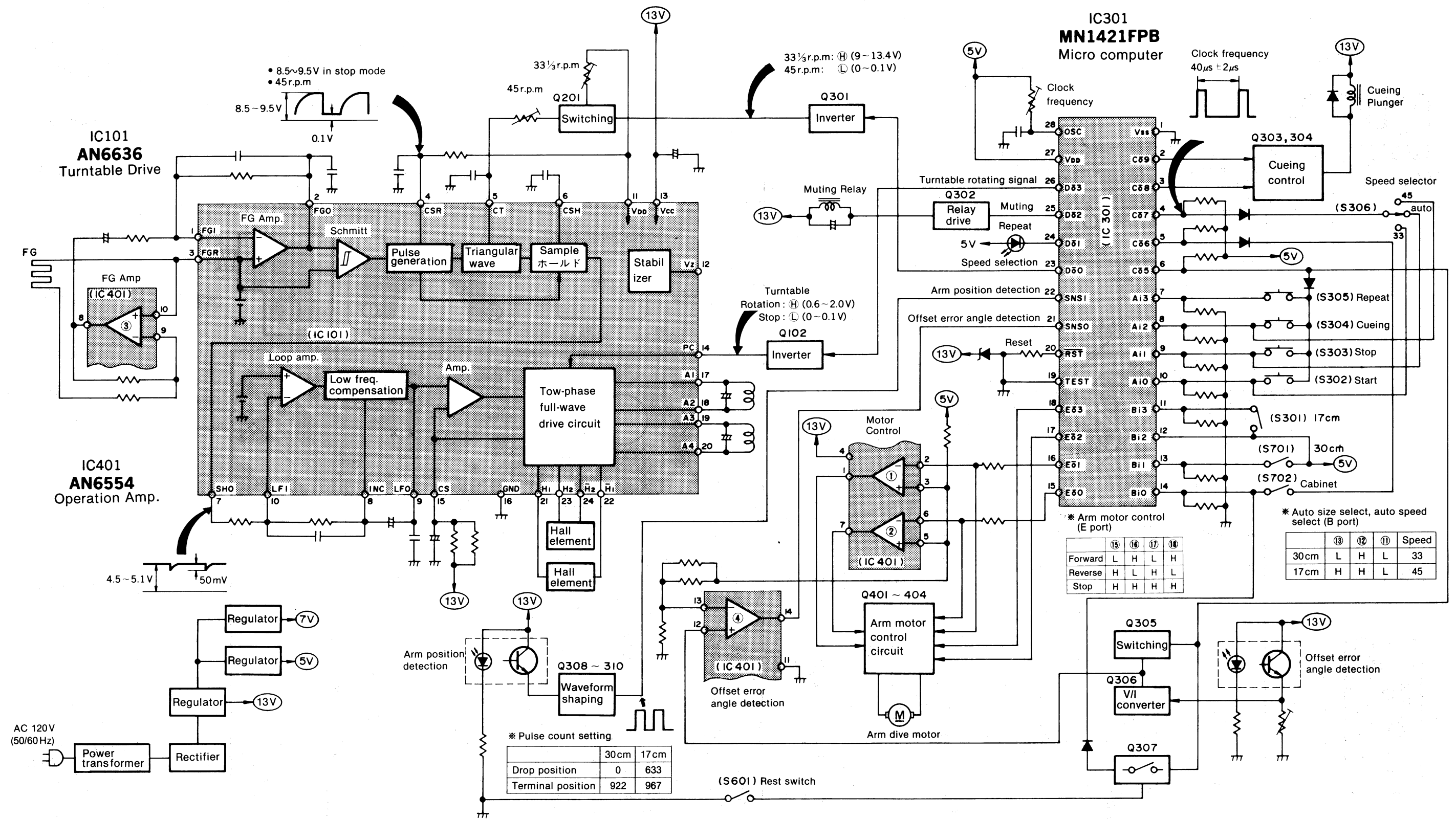
● 30 cm Record



● 17 cm Record



■ BLOCK DIAGRAM



* Pulse count setting

	30cm	17cm
Drop position	0	633
Terminal position	922	967

* Arm motor control (E port)

	15	16	17	18
Forward	L	H	L	H
Reverse	H	L	H	L
Stop	H	H	H	H

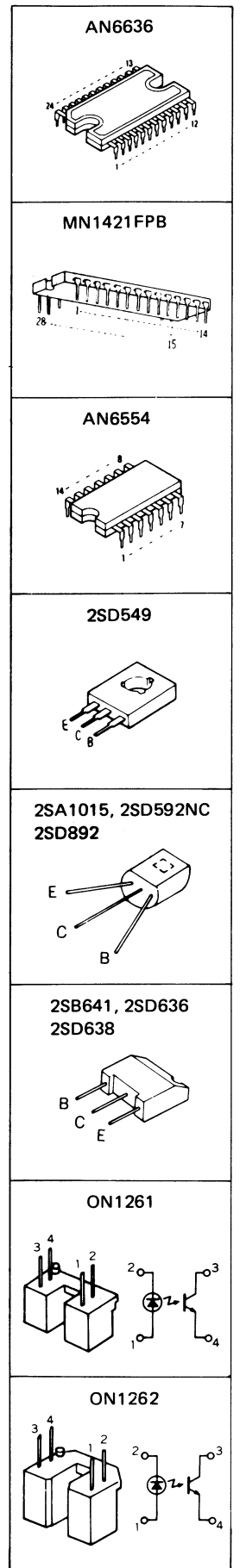
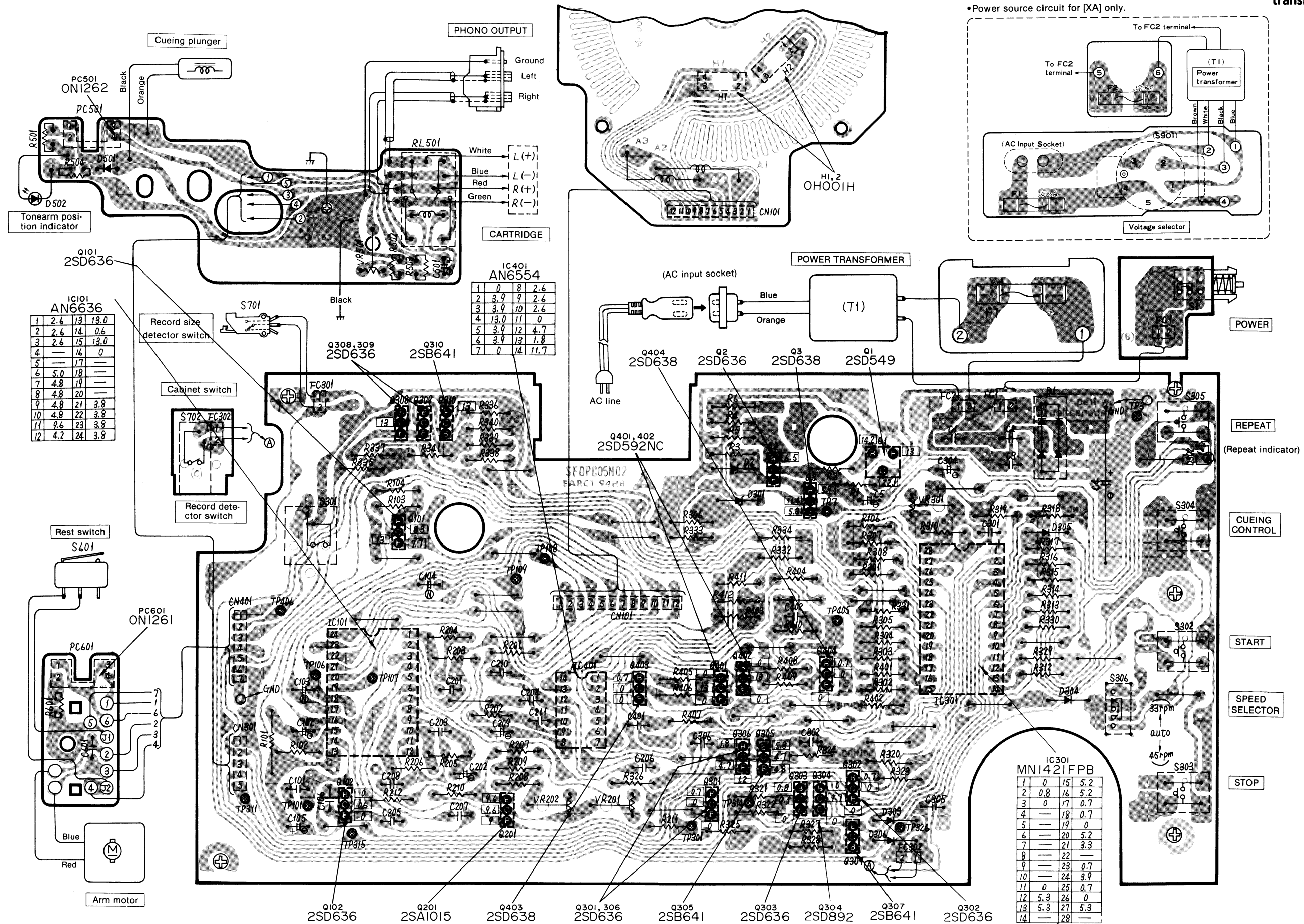
* Auto size select, auto speed select (B port)

	13	12	11	Speed
30cm	L	H	L	33
17cm	H	H	L	45

CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM

Ground (Earth) lines

• Terminal guide of transistors, diodes and IC's



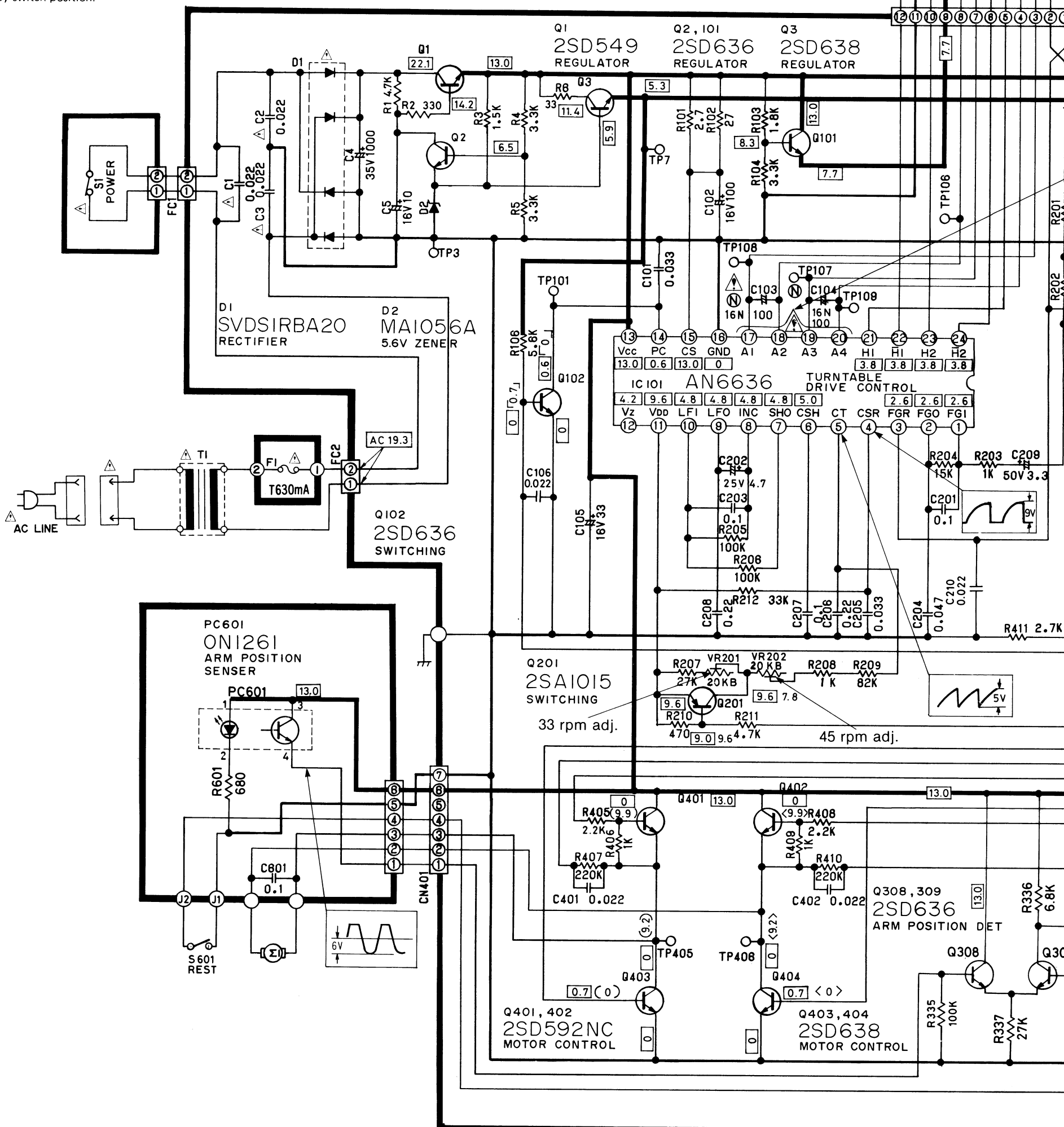
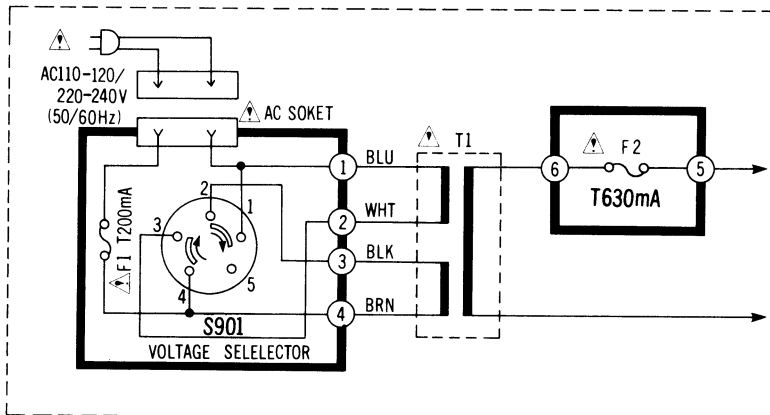
SCHEMATIC DIAGRAM (This schematic diagram may be modified at any time with the development of new technology.)

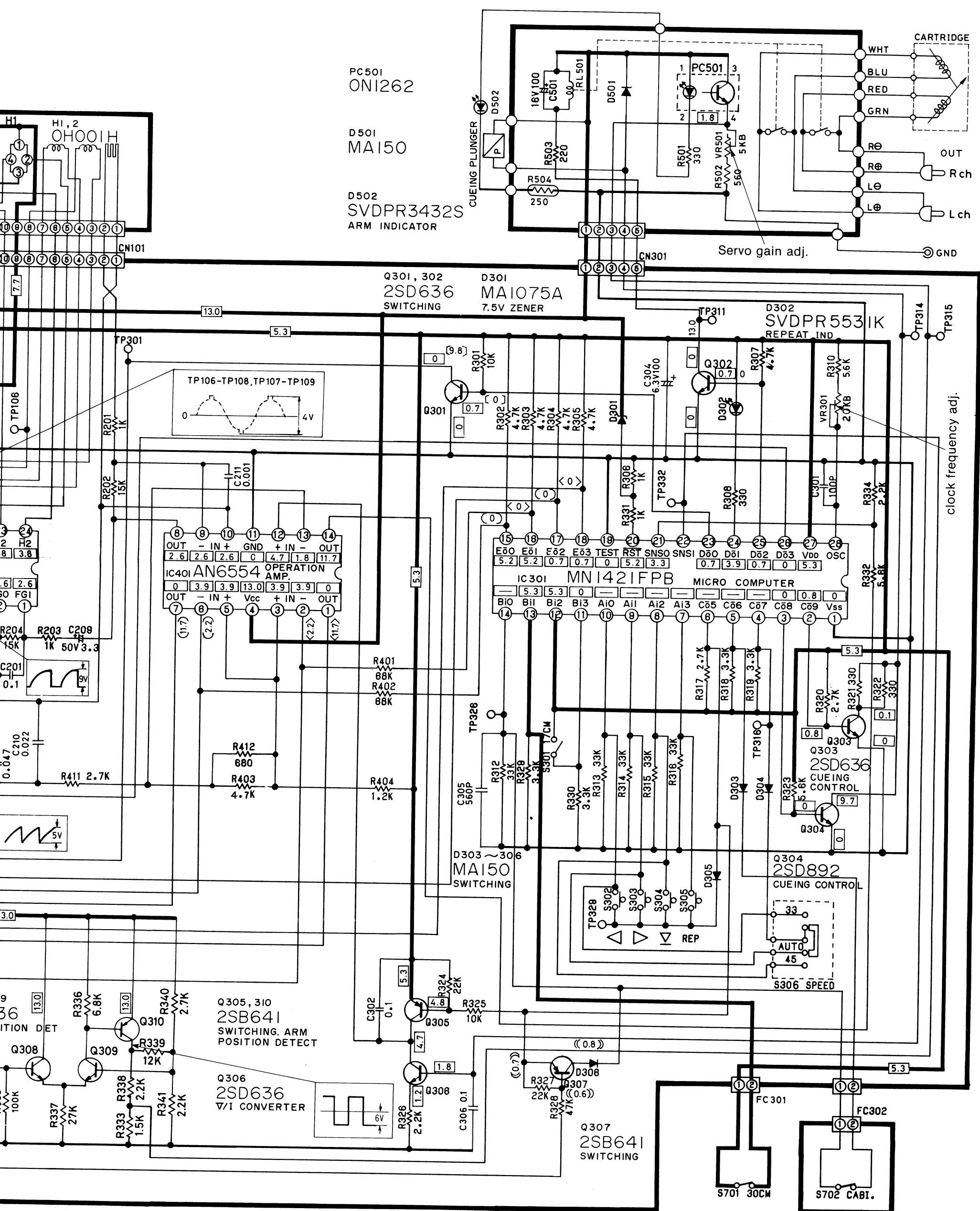
Notes:

- S1** : On/off switch in "on" position.
- S301** : Record detector switch in "off" position.
(It is detects the record on the turn table.)
- S302** : Start switch in "off" position. (It is not pushed.)
- S303** : Stop switch in "off" position. (It is not pushed.)
- S304** : Cueing control switch in "off" position. (It is not pushed.)
- S305** : Repeat switch in "off" position. (It is not pushed.)
- S306** : Speed selector switch in "auto" position.
33 rpm \leftrightarrow auto \leftrightarrow 45 rpm
- S601** : Rest switch in "off" position.
(Tonearm is off the rest position.)
- S701** : Record size detector switch in "on" position.
(17 cm record is on the turntable.)
- S702** : Cabinet switch in "on" position. (Upper cabinet is closed.)
- S901** : Voltage selector in "110 - 120V" position.
110 - 120V \leftrightarrow 220 - 240V
- Indicated voltage values are the standard values for the measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester or the set measured.
 * \square is the voltage at 45 rpm.
 * \square is the voltage at 33 rpm.
 * \square is the voltage when tonearm is in lead-in mode.
 * \square is the voltage when tonearm is in return mode.
 * \square is the voltage when turntable is in stop.
 * \square is the voltage when tonearm is at the rest position.
 * \square is the terminal that changes according to 5V pulse waveform or key switch position.

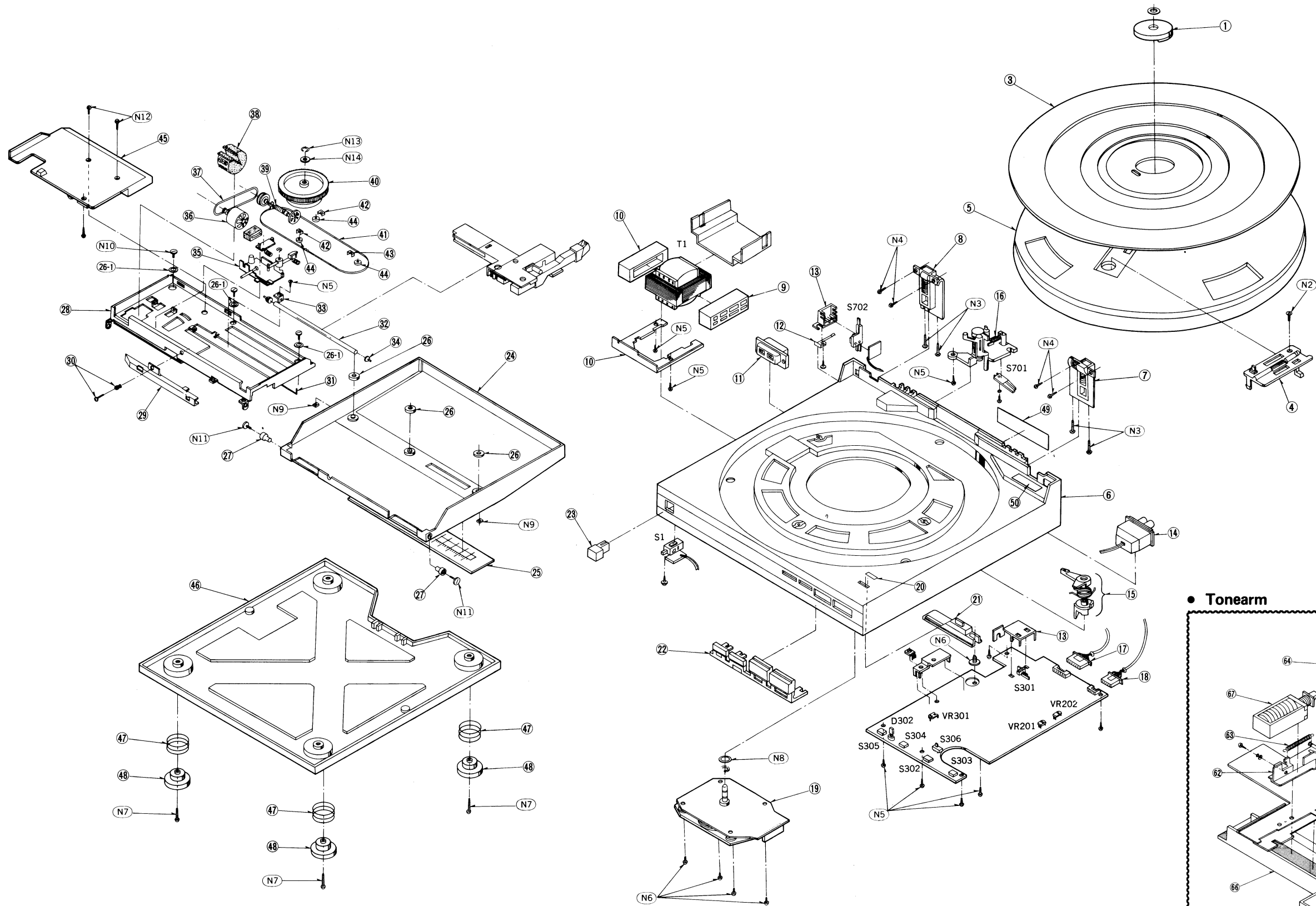
- Positive voltage lines.
- Important safety notice:
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

Power source circuit fot [XA] only.

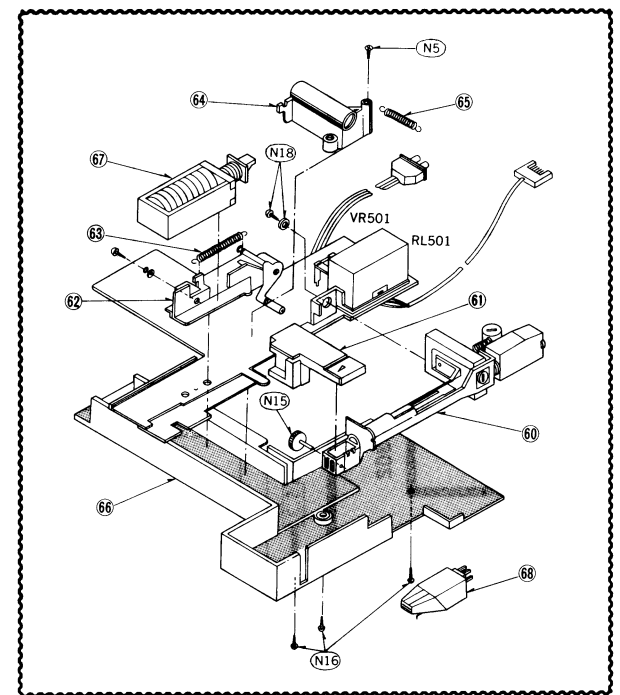





■ EXPLODED VIEWS



- **Tonearm**



REPLACEMENT PARTS LIST.....Cabinet & Chassis Parts

- Notes:**
1. Part numbers are indicated on most mechanical parts. Please use this part number for parts orders.
 2. Important safety notice:
Components identified by  mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.
 3. Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.
 4. The "S" mark is service standard parts and may differ from production parts.

Areas

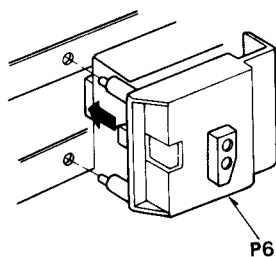
- * [E] is available in Switzerland and Scandinavia.
- * [EK] is available in United Kingdom.
- * [XL] is available in Australia.
- * [EG] is available in F.R. Germany.
- * [EB] is available in Belgium.
- * [EF] is available in France.
- * [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- * [EH] is available in Holland.
- * [Ei] is available in Italy.
- * [EC] is available in Czechoslovakia.

Ref. No.	Part No.	Part Name & Description
CABINET and CHASSIS PARTS		
1	SFWEC05N01	45 Adaptor
3	SFTGC05N01	Turntable, Mat
4	SFUMC05N11A	Record Detector
5	SFTEC05N01A	Turntable
6	SFACC05N01	Cabinet
7	SFATC05N01A	Hinge, Right Side
8	SFATC05N02A	Hinge, Left Side
9	SFGCC05X01	Cushion Rubber, Power Transformer
10	SFUPC05N01	Plate, Power Transformer
11 [Other Areas]	△ SFDJHSC0492	Socket, AC Power
11 [XA]	△ SFDJHSC04912	Socket, AC Power
12	SFQPC05N01	Spring
13	SFUMC05N15	Cover, Switch
14	SFDHC05N02E	Socket, Input
15	SFUMC05N13E	Record Detector Lever
16	SFUMC05N07A	Record Side Detection Lever
17	SFDJC05N02E	Connector Ass'y (7P)
18	SFDJC05N03E	Connector Ass'y (5P)
19	SFMZC05N01Z	Stator Frame Ass'y
20	SFKKC05N02	Lable, Speed Selector
21	SFKTC05N02	Knob, Speed Selector
22	SFKTC05N01E	Knob, Start, Stop Ass'y
23	SBC425	Button, Power
24	SFADC05N01E	Dust Cover
25	SFKKC05N01	Surface Plate
26	SFGCC05N03	Cushion Rubber (A)
26-1	SFGCC05N04	Cushion Rubber (B)
27	SFGCC05N06	Cushion Rubber (C)
28	SFUKC05N01A	Arm Drive Plate
29	SFUMC05N20	Guide, Lead Wire
30	SFUZC05N03	Latch
31	SFUZC05N01	Rod, Rest Switch
32	SFXJC05N01	Guide Rail
33	SFUPC05N03	Plate, Guide Rail
34	SFGCC05N05	Cushion Rubber (D)
35	SFUMC05N02E	Plate, Rest Switch
36	SFMHC05N01E	Arm Drive Motor
37	SFGBC10-01	Belt, Arm Drive (With Pulley)
38	SFGCC05N01	Cushion Rubber (E)
39	SFUMC05N16A	Worm Ass'y
40	SFUMC05N17	Arm Drive Wheel
41	SFUZC05N02E	Arm Drive Rope Ass'y
42	SFUMC07-22	Stopper, Pulley (A)
43	SFUMC05N23	Stopper, Pulley (B)
44	SFUMC05N22	Pulley
45	SFUMC05N01	Cover, Rest Switch Plate
46	SFAUC05N01	Bottom, Board
47	SFQCC05N01	Spring, Audio Insulator
48	SFGAC05N02E	Audio Insulator
49 [E]	SFNNC05S01	Name Plate
49 [EK, XL]	SFNNC05G01	Name Plate
49 [XA]	SFNNC05X01	Name Plate
49 [Other Areas]	SFNNC05R01	Name Plate
50	SFNHC05X01	Lable

Ref. No.	Part No.	Part Name & Description
TONEARM PARTS		
60	SFPAM00501A	Tonearm
61	SFPAB00501E	Tonearm Position Indicator
62	SFPJL00501E	Lift Plate Ass'y
63	SFPSP00504	Spring, Lift
64	SFPAB00502	Bracket, Tonearm
65	SFPSP00503	Spring, Lead Wire
66	SFPCS00501	Cover, Arm Base
67	SFDZC05N01	Cueing Plunger
68	★ EPC-P24S	Cartridge
	★ EPS-24CS	Stylus
SCREWS, WASHERS and CIRCLIPS		
N2	S	XTN3+6BFN Screw, Tapping, ⊕ 3 x 6
N3	S	XTV3+20BFN Screw, Tapping, ⊕ 3 x 20
N4	S	XTV3+6BFZ Screw, Tapping, ⊕ 3 x 6
N5	S	XTV3+8BFZ Screw, Tapping, ⊕ 3 x 8
N6	S	XTW3+10Q Screw, Tapping, ⊕ 3 x 10
N7	S	XTW3+20QFYR Screw, Tapping, ⊕ 3 x 20
N9	S	XNC3HS Nut, φ3
N10	S	SFXGC05N02 Screw
N11	S	SFXGC05N03 Screw
N12	S	XTV3+20BFZ Screw, Tapping, ⊕ 3 x 20
N13	S	SFXW551D2 Washer
N14	S	XUB3FY Circlip, φ3
N15	S	SFPEV00502 Screw
N16	S	XTV3+10BFZ Screw, Tapping, ⊕ 3 x 10
N17	S	XWC3B Washer, φ3
N18	S	XSN3+5S Screw, Tapping, ⊕ 3 x 5
ACCESSORIES		
A1 [E]	SFNUC05S01	Instructions Book, Printed Matter
A1 [EK]	SFNUC05K01	Instructions Book, Printed Matter
A1 [Other Areas]	SFNUC05X01	Instructions Book, Printed Matter
A1 [EG]	SFNUC05G01	Instructions Book, Printed Matter
A1 [EF]	SFNUC05F01	Instructions Book, Printed Matter
A2	SFDHC05N01	Phono Cord
A3	SFDLC05N01	Ground Wire
A4 [EK]	S △ RJA43Z	AC Cord
A4 [XL]	S △ RJA26Z	AC Cord
A4 [Other Areas]	S △ RJA20Z	AC Cord
A5 [XA Only]	△ SFDK19118	2P Plug
A6	SFUMC05N24	Adapter, 25 cm Record
PACKING PARTS		
P1 [EF Only]	SFHPC05C01	Carton Box
P1 [Other Areas]	SFHPC05M01	Carton Box
P2	SFHHC05N01	Pad, Front
P3	SFHHC05N02	Pad, Rear
P4	SFHDC05M01	Sheet, Turntable
P5	SFHKC05N01	Screw, Clamp
P6	SFHKC05N02	Spacer, Tonearm
P7	SFHSC05N01	Spacer, Dust Cover
P8	SFHSC05N02	Stopper, 45 Adaptor
P9	SFYH45X50	Polyethylene Bag, Unit
P10	SFYH15X20	Polyethylene Bag, Accessory
P11	SFYF05A06	Polyethylene Bag, 25cm Record Adapter

■ PACKINGS

1. Set the tonearm to the start position.
2. Attach the arm spacer.



3. Attach the clamper, 45-adaptor holder and dust cover spacer.
4. Stick the protection sheet on the top of dust cover.

5. Put the set into the protection bag and then pack it as illustrated.

